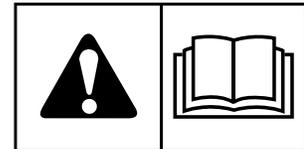




OPERATOR'S MANUAL

IS500Z Series Zero-Turn Riding Mower



Model	Description
5900770	IS500ZB2661, Zero-Turn Rider with 61" Mower Deck
5900841	IS500ZB2652 AUS/NZ, Zero-Turn Rider with 52" Mower Deck
5900842	IS500ZB2652, Zero-Turn Rider with 52" Mower Deck
5900957	IS500ZB2752, Zero-Turn Rider with 52" Mower Deck
5900958	IS500ZB2761, Zero-Turn Rider with 61" Mower Deck

**This manual is available in Spanish. For a copy, contact your Ferris dealer or www.ferrisindustries.com.
Este manual está disponible en Español. Para obtener una copia, póngase en contacto con su distribuidor Ferris o www.ferrisindustries.com.**

BRIGGS & STRATTON POWER PRODUCTS GROUP, LLC
5375 NORTH MAIN STREET
MUNNSVILLE NY 13409
800 933 6175

5102056
Rev F

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Thank you for purchasing this quality-built Ferris Commercial Zero Turn Mower. We're pleased that you've placed your confidence in the Ferris brand. When operated and maintained according to the manuals, your Ferris product will provide many years of dependable service.

The manuals contain safety information to make you aware of the hazards and risks associated with the unit and how to avoid them. This Commercial Zero Turn Mower was designed to be used as described in operator's manual and is not intended for any other purpose. It is important that you read and understand the instructions thoroughly before attempting to start or operate this equipment. Save these original instructions for future reference.

This product requires final assembly before use. Refer to the setup guide for instructions on final assembly procedures. Follow the instructions completely.

Products Covered by This Manual

The following products are covered by this manual:

5900770 5600841 5900842 5900957 5900958

The images in this document are representative, and are meant to compliment the instructional copy they accompany. Your unit may vary from the images displayed. *LEFT* and *RIGHT* are as seen from the operator's position.

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5375 N. Main Street

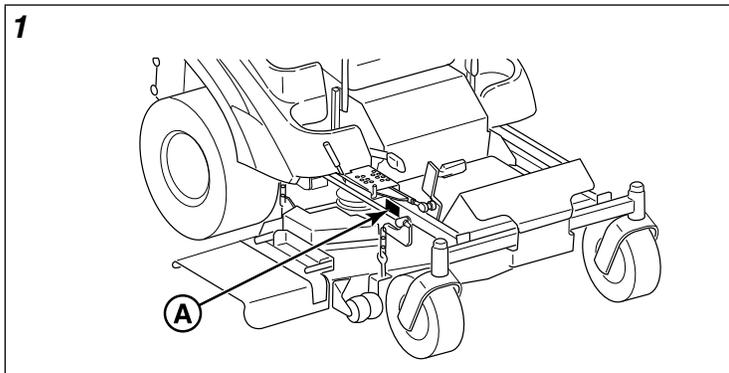
Munnsville, NY 13409-4003

(800) 933-6175

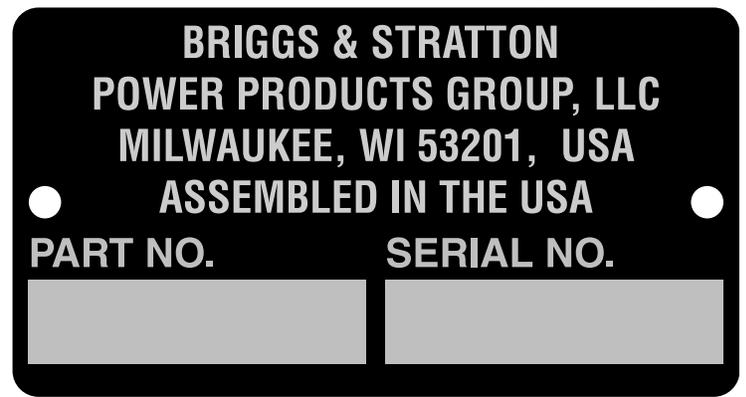
ferrisindustries.com

Identification Tag Location

The Product Identification tag (A, Figure 1) can be found in the location shown.



Product Identification Tag (Stamped)



PRODUCT REFERENCE DATA	
Unit Model Number:	
Unit Serial Number:	
Mower Deck Model Number:	
Mower Deck Serial Number:	
Dealer Name:	
Date Purchased:	
ENGINE REFERENCE DATA	
Engine Make:	
Engine Model:	
Engine Type/Spec:	
Engine Code/Serial Number	

When contacting your authorized dealer for replacement parts, service, or information you **MUST** have these numbers.

The Illustrated Parts List for this machine can be downloaded from ferrisindustries.com. Please provide model and serial number when ordering replacement parts.

Operator Safety

Read these safety rules and follow them closely. Failure to obey these rules could result in loss of control of unit, severe personal injury or death to you, or bystanders, or damage to property or equipment. **This mowing deck is capable of amputating hands and feet and throwing objects.**

The safety alert triangle in text signifies important cautions or warnings which must be followed.

Operating Safety



Congratulations on purchasing a superior-quality piece of lawn and garden equipment. Our products are designed and manufactured to meet or exceed all industry standards for safety.

Do not operate this machine unless you have been trained. Reading and understanding this operator's manual is a way to train yourself.

Power equipment is only as safe as the operator. If it is misused, or not properly maintained, it can be dangerous! Remember, you are responsible for your safety and that of those around you.

Use common sense, and think through what you are doing. If you are not sure that the task you are about to perform can be safely done with the equipment you have chosen, ask a professional: contact your local authorized dealer.

Read the Manual



The operator's manual contains important safety information you need to be aware of **BEFORE** you operate your unit as well as **DURING** operation.

Safe operating techniques, an explanation of the product's features and controls, and maintenance information is included to help you get the most out of your equipment investment.

Be sure to completely read the Safety Rules and Information found on the following pages. Also completely read the Operation section.

Children



Tragic accidents can occur with children. Do not allow them anywhere near the area of operation. Children are often attracted to the unit and mowing activity. Never assume that children will remain where you last saw them. If there is a risk that children may enter the area where you are mowing, have another responsible adult watch them.

Slope Operation



Operation on slopes can be dangerous. Using the unit on a slope that is too steep where you do not have adequate wheel traction (and control) can cause sliding, loss of steering, control, and possible rollover. You should not operate on a slope greater than a 5.4 foot rise over a 20 foot length (15 degrees).

Always mow across slopes, not up and down (to maintain traction on the wheels) and avoid sudden turns or rapid speed changes. Reduce speed and use extreme caution on ALL slopes.

Also, note that the surface condition you are on can greatly impact your ability to safely operate this machine. Operating on wet or slippery slopes can cause sliding and loss of steering and control. Do not operate on slopes that are slippery, wet, or have soft soil conditions.

If you feel unsure about operating the unit on a slope, don't do it. It's not worth the risk.

Thrown Objects



This unit has spinning mower blades. These blades can pick up and throw debris that could seriously injure a bystander. Be sure to clean up the area to be mowed and remove objects that could be thrown by the blade **BEFORE** you start mowing.

Do not operate this unit without the entire grass catcher or discharge guard (deflector) in place.

Also, do not allow anyone in the area while the unit is running! If someone does enter the area, shut the unit off immediately until they leave.

Moving Parts



This equipment has many moving parts that can injure you or someone else. However, if you stay in the operator zone (stay seated in the seat), and follow the safety rules in this operator's manual, the unit is safe to operate.

The mower deck has spinning mower blades that can amputate hands and feet. Do not allow anyone near the unit while it is running! Keep safety devices (guards, shields, and switches) in place and working.

To help you, the operator, use this equipment safely, it is equipped with an operator-present safety system. Do NOT attempt to alter or bypass the system. See your dealer immediately if the system does not pass all the safety interlock system tests found in this manual.

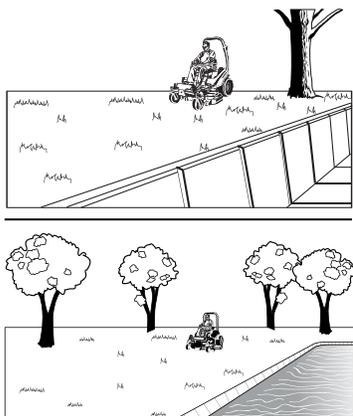
Roll Bar Use



Keep the roll bar in position and fasten the seat belt. Do not jump off if the mower tips (it is safer to be secured by the seat belt.)

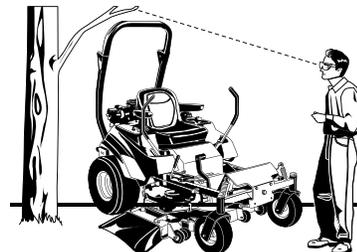
NEVER remove the roll bar.

Retaining Walls, Drop-Offs and Water



Retaining walls and drop-offs around steps and water are a common hazard. Give yourself a minimum of two mower widths of clearance around these hazards and hand-trim with a walk behind mower or string trimmer. Wheels dropping over retaining walls, edges, ditches, embankments, or into water can cause rollovers, which may result in serious injury, death, or drowning.

Overhead Obstacles



Check for overhead clearances before driving under any objects. Do not allow the roll bar to contact low overhanging obstacles such as tree branches and guide wires.

Fuel and Maintenance



Always disengage all drives, shutoff the engine, and remove the key before doing any cleaning, refueling, or servicing.

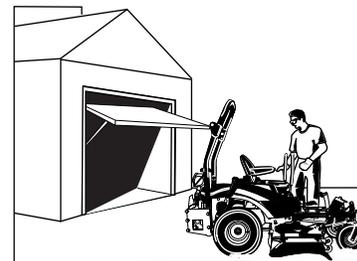
Gasoline and its vapors are extremely flammable. Do not smoke while operating or refueling. Do not add fuel while engine is hot or running. Allow engine to cool for at least 3 minutes prior to adding fuel.

Do not add fuel indoors, in an enclosed trailer, garage, or any other enclosed area that is not well ventilated. Gasoline spills should be cleaned up promptly and before operation begins.

Gasoline should be stored only in sealed containers approved for fuel.

Proper maintenance is critical to the safety and performance of your unit. Keep the unit free of grass, leaves, and excess oil. Be sure to perform the maintenance procedures listed in this manual, especially periodically testing the safety system.

Enclosed Areas



Only operate this unit outdoors and away from unventilated areas such as inside garages or enclosed trailers. The engine emits poisonous carbon monoxide gas and prolonged exposure in an enclosed area can result in serious injury or death.

Training

- Read, understand, and follow all instructions in the manual and on the unit before starting. If the operator(s) or mechanic(s) can not read English it is the owner's responsibility to explain this material to them.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- All operators and mechanics should be trained. The owner is responsible for training the users.
- Only allow responsible adults, who are familiar with the instructions, to operate the unit.
- Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people or property.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

Preparation

- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Use only accessories and attachments approved by the manufacturer.
- Wear appropriate clothing including safety shoes, safety glasses and ear protection. Long hair, loose clothing or jewelry may get tangled in moving parts.
- Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire, which can be thrown by the machine.
- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
- Use only an approved container.
- Never remove fuel cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
- Never refuel or drain the machine indoors.
- Check that operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.

Operation

- Never run an engine in an enclosed area.
- Mow only in the daylight or with good artificial light, keeping away from holes and hidden hazards.

- Be sure all drives are in neutral and parking brake is engaged before starting engine. Only start engine from the operator's position. Use seat belts if provided.
- Be sure of your footing while using pedestrian controlled equipment, especially when backing up. Walk, don't run. Reduced footing could cause slipping.
- Slow down and use extra care on hillsides. Be sure to travel in the recommended direction on hillsides. Turf conditions can affect the machines stability. Use caution when operating near drop-offs.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while traveling in reverse.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the deflector in place.
- Slow down and use caution when making turns and when changing directions on slopes.
- Never raise deck with the blades running.
- Never leave a running unit unattended. Always disengage the PTO, set parking brake, stop engine, and remove keys before dismounting. Keep hands and feet away from the cutting units.
- Turn off the PTO switch to disengage the blades when not mowing.
- Never operate with guards not securely in place. Be sure all interlocks are attached, adjusted properly and functioning properly.
- Never operate with the discharge deflector raised, removed or altered, unless using a grass catcher.
- Do not change the engine governor setting or over-speed the engine.
- Stop on level ground, lower implements, disengage drives, engage parking brake, shut off engine before leaving the operator's position for any reason including emptying the grass catchers or unclogging the chute.
- Stop equipment and inspect blades after striking objects or abnormal vibration occurs. Make necessary repairs before resuming operations.
- Keep hands and feet away from the cutting units.
- Look behind and down before backing up to be sure of a clear path.
- Never carry passengers and keep pets and bystanders away.
- Do not operate the unit while under the influence of alcohol or drugs.
- Slow down and use caution when making turns and crossing roads and sidewalks. Stop blades if not mowing.
- Use care when loading or unloading the machine into a trailer or truck.
- Use care when approaching blind corners, shrubs, trees or other objects that may obscure vision.

- To reduce fire hazard, keep unit free of grass, leaves & excess oil. Do not stop or park over dry leaves, grass or combustible materials.



WARNING

It is a violation of California Public Resource Code, Section 4442, to use or operate the engine on any forest-covered, brush-covered or grass-covered land unless the exhaust system is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order. Other states or federal jurisdictions may have similar laws. Contact an Authorized Service Dealer to obtain a spark arrester designed for the exhaust system installed on this engine.

- OSHA regulations may require the use of hearing protection when exposed to sound levels greater than 85 dBA for an 8 hour time period.



CAUTION

This machine produces sound levels in excess of 85 dBA at the operator's ear and can cause hearing loss through extended periods of exposure.

Wear hearing protection when operating this machine.

Slope Operation

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not drive on it.



WARNING

Do not use this machine on slopes greater than 15°.*

Select slow ground speed before driving onto slope. Use extra caution when operating on slopes with rear-mounted grass catchers.

Mow across the face of slopes, not up and down, use caution when changing directions and **DO NOT START OR STOP ON SLOPE.**

* This limit was determined per CEN Standard EN 836:1997, Section 5.2.2 and is based on the EN 836 Stability Test procedure described in Section 4.2.4.2. The 15 degree "limit of stability" is equal to 50% of the angle at which machine lift-off occurred in static tests. Actual dynamic stability may vary depending on operating conditions.

Do:

- Mow across slopes, not up and down.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the unit. Tall grass can hide obstacles.
- Use slow speed. Choose a slow speed so that you will not have to stop or change speed while on the slope.
- Use extra care with grass catchers or other attachments. These can change the stability of the unit.

- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- See your authorized dealer for recommendations of available weights to improve stability.

Do NOT:

- Avoid starting, stopping, or turning on a slope. If tires lose traction (i.e. machine stops forward motion on a slope), disengage the blade(s) (PTO) and drive slow off the slope.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually uphill, if possible. Never mow down slopes.
- Do not mow near drop-offs, ditches, or embankments. The operator could lose footing or balance or mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced footing or traction could cause sliding.
- Do not try to stabilize the unit by putting your foot on the ground. (ride-on units).
- Do not mow excessively steep slopes.
- Do not use grass catcher on steep slopes.
- Do not mow slopes if you cannot back up them.

Towed Equipment (Ride-On Units)

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendations for weight limit for towed equipment and towing on slopes. See attaching a trailer under OPERATION.
- Never allow children or others in or on towed equipment.
- On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Travel slowly and allow extra distance to stop.
- Do not shift to neutral and coast down hill.

Children

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the unit and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn unit off if children enter the area.
- Before and during reverse operation, look behind and down for small children.
- Never carry children, even with the blade(s) off. They may fall off and be seriously injured or interfere with safe unit operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Never allow children to operate the unit.

- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

Emissions

- Engine exhaust from this product contains chemicals known, in certain quantities, to cause cancer, birth defects, or other reproductive harm.
- Look for the relevant Emissions Durability Period and Air Index information on the engine emissions label.

Ignition Systems (Gasoline Models)

- This spark ignition system complies with Canadian ICES-002.

Service and Maintenance

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

Safe Handling of Gasoline

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only approved gasoline containers.
- Never remove the gas cap or add fuel with the engine running. Allow the engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as near a water heater or other appliance.
- Never fill containers inside a vehicle or on a truck bed with a plastic bed liner. Always place containers on the ground away from your vehicle before filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
- Keep nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never over-fill the fuel tank. Replace gas cap and tighten securely.
- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
- If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until fuel vapors have dissipated.
- Replace all fuel tank caps and fuel container caps securely.

Maintenance and Storage

- Always observe safe refueling and fuel handling practices when refueling the unit after transportation or storage.

- Always follow the engine manual instructions for storage preparations before storing the unit for both short and long term periods.
- Always follow the engine manual instructions for proper start-up procedures when returning the unit to service.
- Never store the machine or fuel container inside where there is an open flame, such as in a water heater. Allow unit to cool before storing.
- Shut off fuel while storing or transporting. Do not store fuel near flames or drain indoors.
- Keep all hardware, especially blade attachment bolts, tight and keep all parts in good working condition. Replace all worn or damaged decals.
- Never tamper with safety devices. Check their proper operation regularly.
- Disengage drives, lower implement, set parking brake, stop engine and remove key or disconnect spark plug wire. Wait for all movement to stop before adjusting, cleaning or repairing.
- Clean grass and debris from cutting units, drives, mufflers, and engine to prevent fires. Clean up oil or fuel spillage.
- Let engine cool before storing and do not store near flame.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Park machine on level ground. Never allow untrained personnel to service machine.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Disconnect battery or remove spark plug wire before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.
- Use care when checking blades. Wrap the blade(s) or wear gloves, and use caution when servicing them. Only replace blades. Never straighten or weld them.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothes and use insulated tools.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Check brake operation frequently. Adjust and service as required.
- Use only factory authorized replacement parts when making repairs.
- Always comply with factory specifications on all settings and adjustments.

- Only authorized service locations should be utilized for major service and repair requirements.
- Never attempt to make major repairs on this unit unless you have been properly trained. Improper service procedures can result in hazardous operation, equipment damage and voiding of manufacturer's warranty.
- Units with hydraulic pumps, hoses, or motors: **WARNING:** Hydraulic fluid escaping under pressure may have sufficient force to penetrate skin and cause serious injury. If foreign fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result. Keep body and hands away from pin holes or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, and not hands, to search for leaks. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. If leaks occur, have the unit serviced immediately by your authorized dealer.
- **WARNING:** Stored energy device. Improper release of springs can result in serious personal injury. Springs should be removed by an authorized technician.
- Models equipped with an engine radiator: **WARNING:** Stored energy device. To prevent serious bodily injury from hot coolant or steam blow-out, never attempt to remove the radiator cap while the engine is running. Stop the engine and wait until it is cool. Even then, use extreme care when removing the cap.

Roll Bar Instructions

For models equipped with factory-installed Roll Over Protection System (ROPS).



WARNING

In order to avoid serious injury or death from roll over, it is important to follow the warnings listed below.

Operational Warnings

- Always use the seat belt when the roll bar is in position.
- Check for overhead clearances before driving under any objects. Do not allow roll bar to contact low overhanging obstacles such as tree branches and guide wires.
- Never remove the roll bar from the vehicle.
- Do not exceed the machine weight rating of the roll bar.
- Read and follow all of the instructions shown below regarding the inspection and maintenance of the roll bar structure and the seat belt.

Inspection of the Roll Bar Protective Structure



WARNING

Failure to properly inspect and maintain the ROLL BAR protective structure can cause serious injury or death.

A ROLL BAR, like any other safety device, needs to be periodically inspected to verify that the integrity of the device has not been compromised through normal machine use, misuse, age degradation, modifications, or a roll over.

To maintain operator roll over protection and roll bar effectiveness:

- If a ROLL BAR becomes damaged for any reason, such as a collision, roll over or impact, the ROLL BAR must be replaced. Small undetectable cracks can reduce the effectiveness of the ROLL BAR. Never weld, straighten, or repair the ROLL BAR.
- Never alter the ROLL BAR by welding anything to it or by drilling additional holes.
- **BEFORE FIRST TIME USE** - Inspect the ROLL BAR structure and mounting hardware for:
 - 1) Check to make sure the machine GVW (Gross Vehicle Weight), including attachments, restrained payload, fuel and operator, is not in excess of the maximum weight specified on the ROLL BAR label.
 - 2) Make sure there isn't any missing, damaged, or loose mounting hardware.
 - 3) Make sure the ROLL BAR has been correctly and completely installed.
- **EVERY 100 HOURS** - Inspect the ROLL BAR structure and mounting hardware for:
 - 1) Any cracks in the structure (structural members and/or welds).
 - 2) Significant corrosion on any part of the ROLL BAR structure or hardware.
 - 3) Missing, damaged, or loose mounting hardware
 - 4) Mounting hardware that is of a grade lesser than specified.
 - 5) Machine GVW (Gross Vehicle Weight), including attachments, restrained payload, fuel and operator, in excess of the maximum weight specified on the ROLL BAR label.
 - 6) Any modifications that have been made, such as unauthorized welds and holes.
 - 7) Any permanent deformation or twisting of the ROLL BAR structure.
 - 8) That the ROLL BAR label is still in place and is readable.
 - 9) That the ROLL BAR on-product warning labels are still on the ROLL BAR and are readable.
- If there is any doubt as to the condition of the ROLL BAR, remove the machine from service and contact your dealer for assistance.

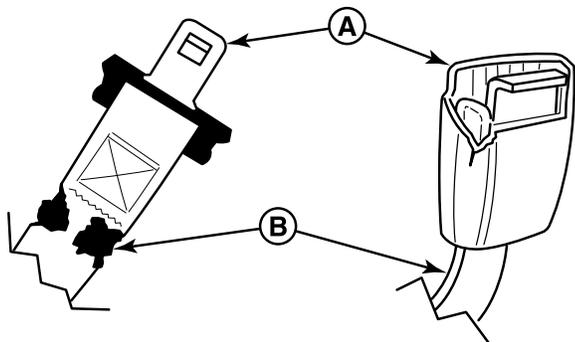
Inspection and Maintenance of the Roll Bar Seat Belt



WARNING

Failure to properly inspect and maintain the seat belt can cause serious injury or death.

2



- The seat belt like the ROLL BAR, needs to be periodically inspected to verify that the integrity has not been compromised through normal machine use, misuse, age degradation, modifications, or a roll over. If the seat belt does not pass all of the following tests, it should be replaced.
- BEFORE EACH USE – Conduct the following inspections/maintenance of the seat belt and retraction mechanism:
 - 1) Check for dirt or debris in the retraction mechanism. If dirt or debris is found, it should be removed.
 - 2) Check to make sure the retraction mechanism retracts easily and completely.
 - 3) Check for damage to any part of the seat belt (A, Figure 2) such as nicks, cuts, loose stitching, or fraying.
 - 4) Check that the buckle and latch (B) operate properly and that the latch plate is not excessively worn, deformed, or the buckle is damaged or cracked. The seat belt should latch and release easily.

California Prop 65 Exhaust Chemical Warning



WARNING

U.S.A. Models: The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

California Prop 65 Lead Warning



WARNING

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

Safety Decals

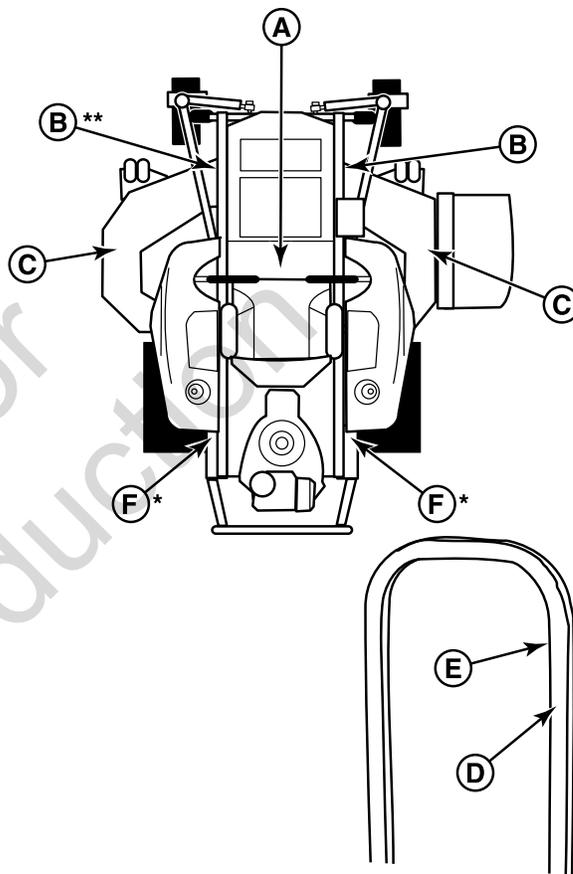
Before operating your unit, read the safety decals. The cautions and warnings are for your safety. To avoid a personal injury or damage to the unit, understand and follow all safety decals.



WARNING

If any safety decals become worn or damaged, and cannot be read, order replacement decals from your local dealer.

3



* Located behind ROPS on the frame of the unit.

** Decks with two deck lift springs only.

A	<p>⚠ WARNING</p> <p>Avoid serious injury or death</p> <ul style="list-style-type: none"> Read operator's manual before using this product. Do NOT operate this machine unless you are trained. Know the location and function of all controls. Keep safety devices (guards, shields, switches, etc.) in place and working. Remove objects that could be thrown by the blades. Be sure blades and engine are stopped before placing hands or feet near blades. When leaving machine, shut off, remove key and set parking brake. <p>Fire Hazard</p> <p>Gasoline is flammable. Debris is combustible.</p> <ul style="list-style-type: none"> Allow engine to cool for at least 3 minutes before refueling. Keep area clear of debris. This equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. Contact local fire agencies for regulations relating to fire prevention requirements. 	<p>⚠ DANGER</p> <p>Amputation hazard</p> <p>Polishing blades cut off arms and legs.</p> <ul style="list-style-type: none"> Stop the mower when children or others are near. Do not carry riders (especially children) even with blades off. They may fall off or rebound for another ride when you are not expecting it. Lock down, behind and to the side before changing directions. <p>Loss of control and rollover hazard</p> <p>Operating on slopes can be hazardous and cause loss of control and rollovers.</p> <ul style="list-style-type: none"> Avoid sudden turns or rapid speed changes. Reduce speed and use extreme caution on slopes. On across slopes, NOT up and down. Do not operate on slopes over 15 degrees. If machine slope forward motion on a slope, stop the blades and drive slowly off the slope. 	<p>Water, retaining walls and dropoff hazards</p> <p>Wheels dropping over edges may result in serious injury, death or drowning.</p> <ul style="list-style-type: none"> Do NOT operate near water, retaining walls or dropoffs. Give yourself a minimum of two-meter width of clearance around these hazards. <p>Wet or soft slope hazard</p> <p>Wet or soft slopes can cause slipping and loss of control.</p> <ul style="list-style-type: none"> Do NOT operate on slopes when grass is wet. Do NOT operate on slopes when soil is soft (such as after heavy rains).
B	<p>⚠ WARNING</p> <p>PINCH POINT</p> <p>To avoid injury from loaded spring, read operator's manual before removing spring.</p> <p>61025</p>		

⚠ DANGER
Amputation and thrown objects hazard

- Keep hands and feet away from deck.
- Do not operate mower unless discharge chute or entire grass catcher is in its proper place.

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Callout	Description
G	Amputation - Foot in Blade
H	Dropoffs
I	Maximum Slope Angle for Safe Operation
J	Overhead Obstacles
K	Rollover Hazard
L	Tipover
M	Keep ROPS in Raised Position
N	Keep Children Away
O	Slippery Slopes

⚠ WARNING

AVOID SERIOUS INJURY OR DEATH FROM ROLL OVER.

Keep roll bar in the raised position and use seat belt.

There is NO ROLL OVER PROTECTION WHEN THE ROLL BAR IS DOWN.

Lower the roll bar only when necessary and NEVER remove it.

Do NOT use seat belt when the roll bar is down.

Raise the roll bar as soon as clearance permits.

Do NOT jump off if power fails.

Read and follow all operating instructions and warnings in the Operator's manual.

⚠ CAUTION

ROLL OVER PROTECTIVE STRUCTURE

To maintain operator protection and roll over certification.

Replace a damaged roll bar. Do NOT attempt to repair or modify.

Any alteration of the roll bar must be approved by the manufacturer.

DO NOT exceed the maximum weight rating of the roll bar.

⚠ WARNING

LOW OVERHANGING OBSTACLES HAZARD

Check for overhead clearances before driving under any objects. Do NOT allow roll bar to contact low overhanging obstacles, such as tree branches and guide wires.

⚠ WARNING

Avoid serious injury or death from rollover.

Do not operate without the rollbar installed and operational.

⚠ WARNING

AVOID SERIOUS INJURY OR DEATH FROM ROLL OVER.

Do not operate without the rollbar installed and operational.

Safety Alert Symbol and Signal Words

The safety alert symbol indicates a potential personal injury hazard. A signal word (DANGER, WARNING, or CAUTION) is used with the alert symbol to designate a degree or level of hazard seriousness. A safety symbol may be used to represent the type of hazard. The signal word NOTICE is used to address practices not related to personal injury.

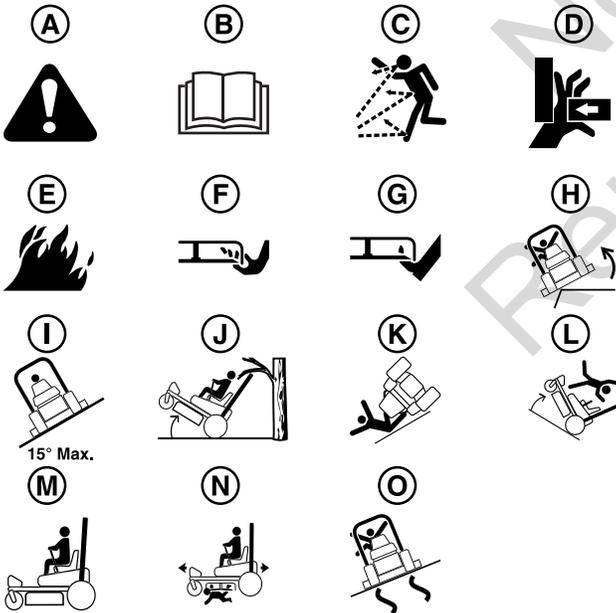
DANGER indicates a hazard which, if not avoided, *will* result in death or serious injury.

WARNING indicates a hazard which, if not avoided, *could* result in death or serious injury.

CAUTION indicates a hazard which, if not avoided, *could* result in minor or moderate injury.

NOTICE addresses practices not related to personal injury.

Safety Icons



Callout	Description
A	Alert
B	Read the Manual
C	Thrown Objects
D	Pinch Point
E	Fire Hazard
F	Amputation - Hand in Blade

Safety Interlock System

This unit is equipped with safety interlock switches. These safety systems are present for your safety, do not attempt to bypass safety switches, and never tamper with safety devices. Check their operation regularly.

Operational SAFETY Checks

Test 1 - Engine SHOULD NOT crank if:

- PTO switch is engaged, OR
- Parking brake is not engaged, OR
- Ground speed control levers are not in the NEUTRAL position.

Test 2 - Engine SHOULD crank if:

- PTO switch is not engaged, AND
- Parking brake is engaged, AND
- Ground speed control levers are locked in the NEUTRAL position.

Test 3 - Engine should SHUT OFF if:

- Operator rises off seat with PTO engaged, OR
- Operator rises off seat with parking brake disengaged.

- Operator moves ground speed control levers out of their neutral positions before disengaging parking brake.

Test 4 - Blade Brake Check

Mower blades and mower drive belt should come to a complete stop within seven (7) seconds after electric PTO switch is turned off (or operator rises off seat). If mower drive belt does not stop within seven (7) seconds, see your dealer.

NOTE: Once the engine has stopped, PTO switch must be turned off, parking brake must be engaged, and the ground speed control levers must be locked in the NEUTRAL position after the operator returns to the seat in order to start the engine.



WARNING

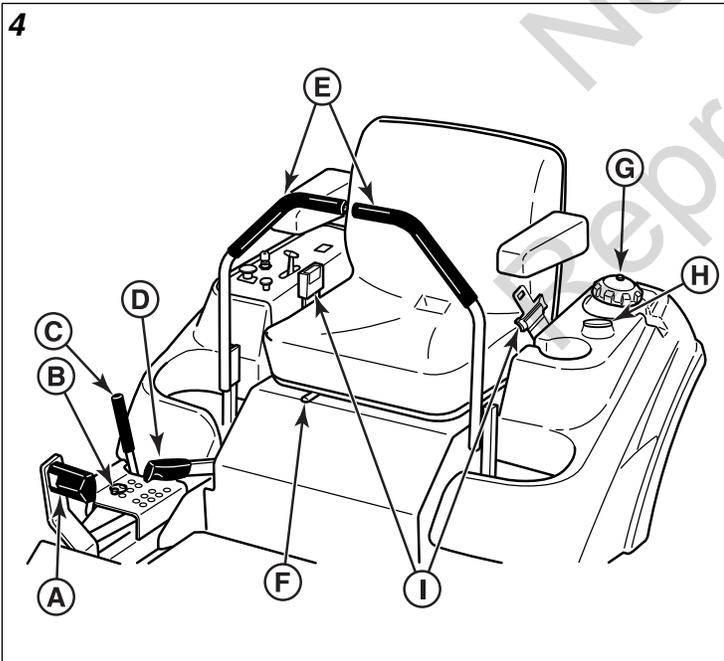
If the unit does not pass a safety test, do not operate it. See your authorized dealer. Under no circumstance should you attempt to defeat the purpose of safety interlock system.

Features and Controls

Control Functions and Locations

The information below briefly describes the function of individual controls. Starting, stopping, driving, and mowing require the combined use of several controls applied in specific sequences. To learn what combination and sequence of controls to use for various tasks see the *Operation* section.

Tractor Controls



Callout	Control Name
A	Deck Lift Pedal
B	Cutting Height Adjustment Pin
C	Deck Lift Lock Lever
D	Parking Brake
E	Ground Speed Control Levers

F	Seat Adjustment Lever
G	Fuel Tank Cap
H	Fuel Level Gauge
I	Retractable Seat Belt

Deck Lift Pedal, Cutting Height Adjustment Pin & Deck Lift Lock Lever:

These control the cutting height of the mower deck. Depress the pedal until it locks into the 4-1/2" (11.4 cm) position. Place the adjustment pin in the desired cutting height and release the lift lock lever.

Parking Brake: Pull the parking brake lever back to engage the parking brake. Move the lever fully forward to disengage the parking brake. *NOTE: To start the unit the parking brake must be engaged.*

Icon	Name	Description
	Disengage	Releases the parking brake.
	Engage	Locks the parking brake.

Ground Speed Control Levers: These levers control the ground speed of the rider. The left lever controls the left rear drive wheel and the right lever controls the right rear drive wheel.

Moving a lever forward increases the FORWARD speed of the associated wheel, and pulling back on a lever increases the REVERSE speed.

Note: The further a lever is moved away from the neutral position the faster the drive wheel will turn.

See the *Zero-Turn Driving Practice* section for steering instructions.

Seat Adjustment Lever: The seat can be adjusted forward and back. Move the lever towards the left, position the seat as desired, and release the lever to lock the seat in position.

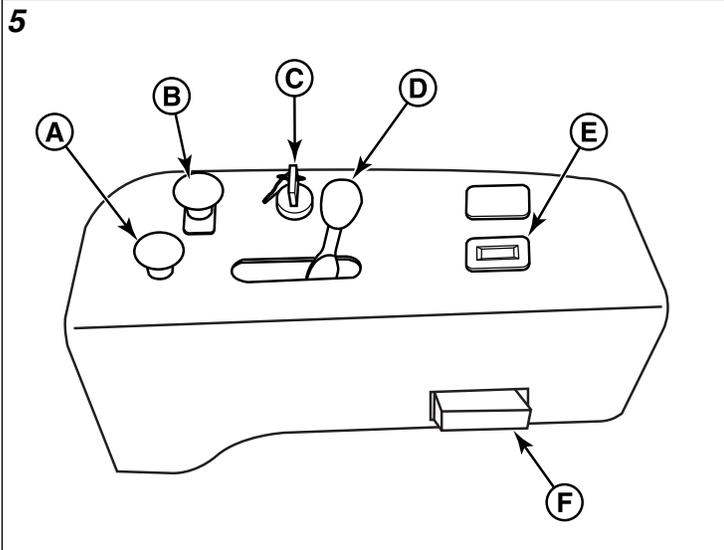
Fuel Tank Cap: To remove the cap, turn counterclockwise.

Fuel Level Gauge: Displays the fuel level in the tank.

Retractable Seat Belt: The seat belt is used to secure the operator to the seat.

The seat belt should **always** be worn when using this equipment with a Roll Bar.

Instrument Control Panel



Callout	Control Name
A	Choke
B	PTO Switch
C	Ignition Switch
D	Throttle Control
E	Hour Meter
F	Fuse Block

Choke: Close the choke for cold starting. Open the choke once the engine starts. A warm engine may not require choking. Pull the knob UP to close the choke. Push to knob DOWN to open the choke.

PTO (Power Take Off) Switch: The PTO switch engages and disengages the mower. Pull UP on the switch to engage, and push DOWN to disengage.

Ignition Switch: The ignition switch starts and stops the engine, it has three positions:

Icon	Name	Description
	OFF	Stops the engine and shuts off the electrical system.
	RUN	Allows the engine to run and powers the electrical system.
	START	Cranks the engine for starting.

NOTE: Never leave the ignition switch in the RUN position with the engine stopped—this drains the battery.

Throttle Control: The throttle controls engine speed. Move the throttle forward to increase engine speed and back to decrease engine speed. Always operate at FULL throttle.

Icon	Position
------	----------

	Fast throttle speed.
	Slow throttle speed.

Hour Meter: The hour meter measures the number of hours the PTO has been engaged. The hour meter has a self contained power source so the total hours are always visible.

Fuse Block: The fuse block houses fuses for the electrical system.

Operation

Before First Time Operation

- Be sure to read all information in the Safety and Operation sections before attempting to operate this tractor and mower.
- Become familiar with all of the controls and how to stop the unit.
- Drive in an open area without mowing to become accustomed to the unit.

WARNING

- Never operate on slopes greater than 15°.
- Select slow ground speed before driving onto a slope. Use extra caution when operating on slopes with a rear-mounted grass catcher.
- Mow across the face of slopes, not up and down, use caution when changing direction on slopes and **do NOT start or stop on a slope.**

WARNING

- Never allow passengers to ride on the unit.
- Before leaving the operator's position for any reason, engage the parking brake, disengage the PTO, stop the engine and remove the key.
- To reduce fire hazard, keep the engine, rider and mower free of grass, leaves and excess grease. Do NOT stop or park rider over dry leaves, grass or combustible materials.
- Fuel is highly flammable and must be handled with care. Never fill the tank when the engine is still hot from recent operation. Do NOT allow open flame, smoking or matches in the area. Avoid over-filling and wipe up any spills.



WARNING

Do NOT load this zero-turn rider on a trailer or truck using two separate ramps. Only use a single ramp that is at least one foot wider than the width of the rear wheels of this rider. This rider has a zero turning radius and the rear wheels could fall off the ramps, or the rider could tip over injuring the operator or bystanders.



Checks Before Starting

- Check that the crankcase is filled to the full mark on the crankcase oil fill and dipstick. If necessary, add oil through the engine oil fill. See the engine Operator's manual for instructions, engine oil dipstick location and oil recommendations.
- Make sure all nuts, bolts, screws and pins are in place and tight.
- Adjust the seat position, and make certain you can reach all the controls from operator's position.
- Fill the fuel tank with fresh fuel. Refer to engine manual for fuel recommendations.
- Check the hydraulic oil level.

Starting the Engine



WARNING

- If you do not understand how a specific control functions, or have not yet thoroughly read the *Features & Controls* section, do so now.
- Do NOT attempt to operate the tractor without first becoming familiar with the location and function of all controls.

1. While sitting in the operator's seat, engage the parking brake and make sure the PTO switch is disengaged and the ground speed control levers are locked in the neutral position.
2. **A warm engine may not require choking.** Set the engine throttle control to FAST throttle position. Then fully close the choke by pulling the knob OUT fully.
3. Insert the key into the ignition switch and turn it to START.
4. After the engine starts, gradually open the choke (push knob down fully). Reduce to half throttle speed and allow engine to warm. *Warm up the engine by running it for at least a minute before engaging the PTO switch or driving the rider.*

5. After warming the engine always operate the unit at FULL throttle when mowing.

In the event of an emergency the engine can be stopped by simply turning the ignition switch to STOP. Use this method only in emergency situations. For normal engine shut down follow the procedure given in *Stopping the Rider*.

Stopping the Rider

1. Returning the ground speed control levers to the middle position will stop rider movement. Pivot the levers outward and lock them in NEUTRAL.
2. Disengage the PTO by pushing down on the PTO switch.
3. Engage the parking brake by pulling the handle up until it locks into position.
4. Move the throttle control to mid-throttle position and turn the ignition key to OFF. Remove the key.

Zero-Turn Driving Practice

The lever controls of the Zero Turn rider are responsive, and learning to gain a smooth and efficient control of the rider's forward, reverse, and turning movements will take some practice.

Spending some time going through the maneuvers shown and becoming familiar with how the unit accelerates, travels, and steers — before you begin mowing — is absolutely essential to getting the most out of the Zero Turn rider.

Locate a smooth, flat area of your lawn — one with plenty of room to maneuver. (Clear the area of objects, people and animals before you begin.) Operate the unit at mid-throttle during this practice session (ALWAYS operate at full throttle when mowing), and turn slowly to prevent tire slippage and damage to your lawn.

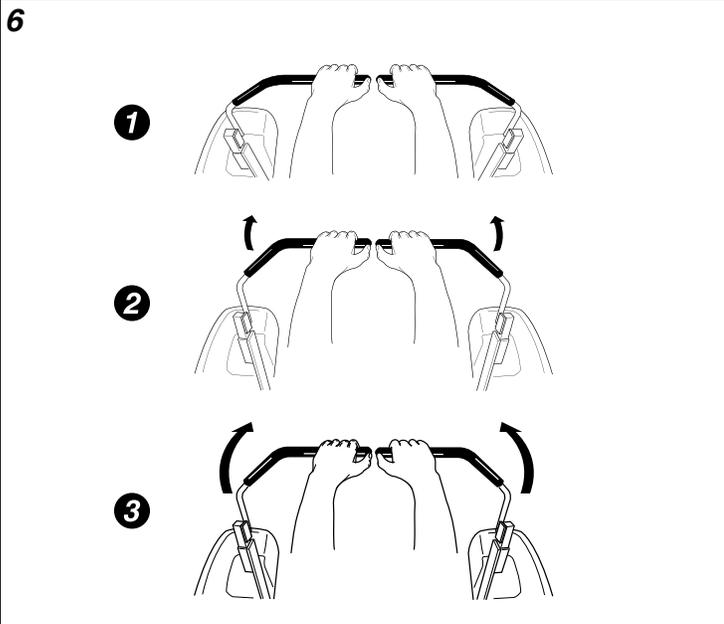
We suggest you begin with the Smooth Travel procedure to the right, and then advance through the forward, reverse, and turning maneuvers.

You must release the parking brake prior to moving the control levers inward.

Smooth Travel

The lever controls of the Zero Turn rider are responsive.

The BEST method of handling the ground speed control levers is in three steps — as shown in Figure 6.



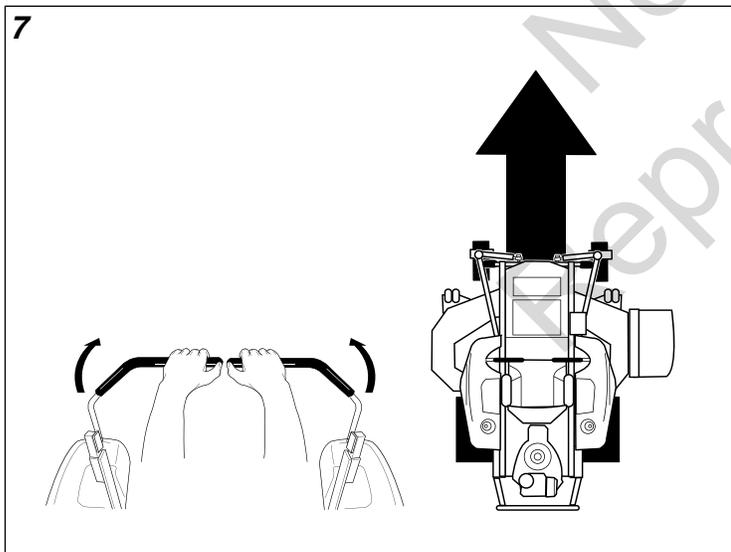
FIRST place your hands onto the levers as shown.

SECOND, to go forward gradually push the levers forward with your palms.

THIRD, to speed up move the levers farther forward. To slow down smoothly, slowly move the levers toward neutral.

Basic Driving

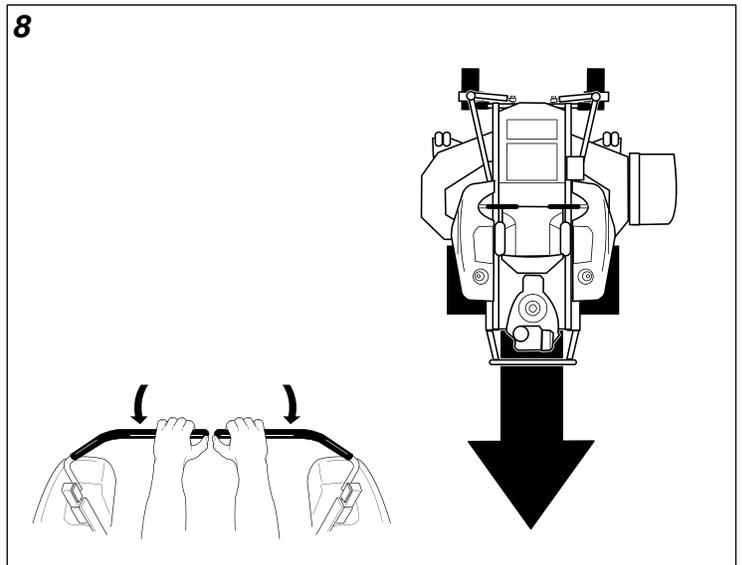
Forward Travel Practice



Gradually move both ground speed control levers — evenly **FORWARD** from neutral. Slow down and repeat.

NOTE: Straight forward travel takes practice. If necessary, top speed can be balance-adjusted — see the Speed Balancing Adjustment in the Adjustments section near the back of this manual.

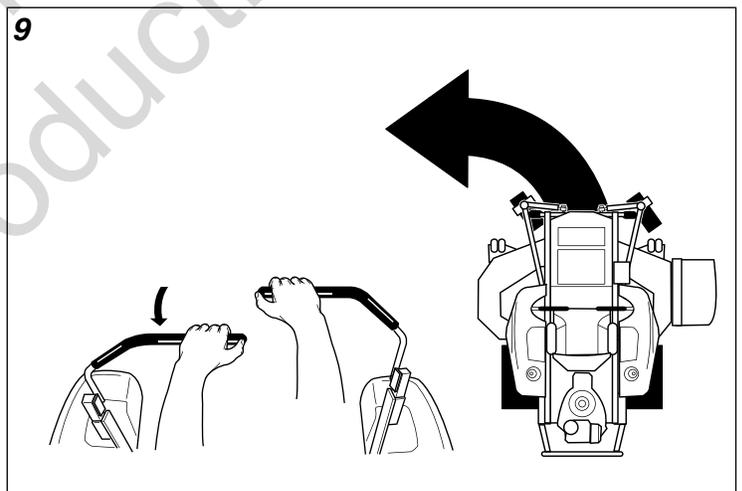
Reverse Travel Practice



LOOK DOWN & BEHIND, then gradually move both ground speed control levers evenly **BACK** from neutral. Slow down and repeat.

NOTE: Practice backing up for several minutes before attempting to do so near objects. The rider turns sharply in reverse as well as forward, and backing up straight takes practice.

Practice Turning Around A Corner

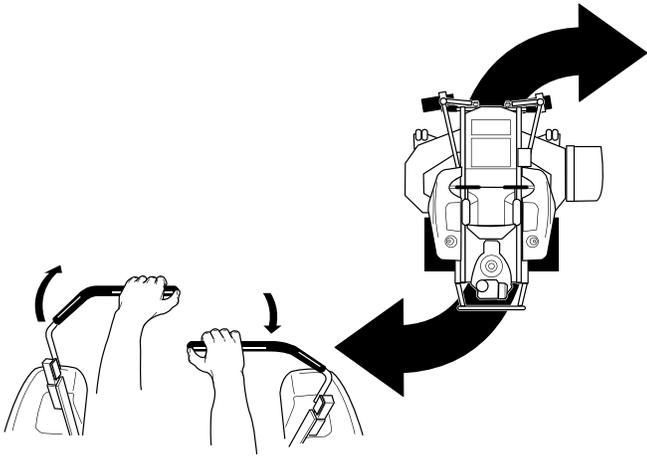


While traveling forward allow one handle to gradually return back toward neutral. Repeat several times.

NOTE: To prevent pivoting directly on the tire tread, it is best to keep both wheels going at least slightly forward.

Practice Turning in Place

10



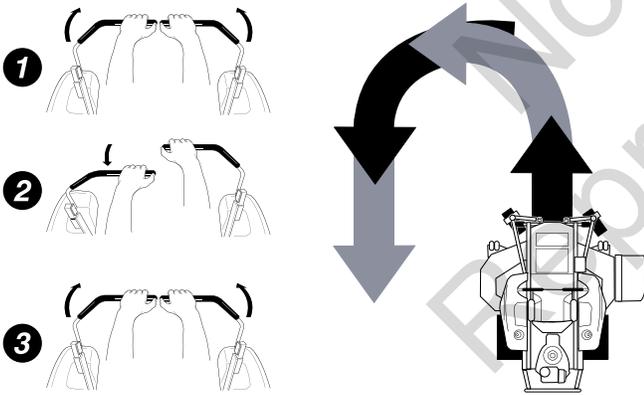
To turn in place, “Zero Turn,” gradually move one ground speed control lever forward from neutral and one lever back from neutral simultaneously. Repeat several times.

NOTE: Changing the amount each lever is pulled—forward or back, changes the “pivot point” you turn on.

Advanced Driving

Executing an End-Of-Row Zero Turn

11



Your Zero Turn Rider’s unique ability to turn in place allows you to turn around at the end of a cutting row rather than having to stop and Y-turn before starting a new row.

For example, to execute a left end-of row zero turn:

1. Slow down at the end of the row.
2. Move the RIGHT ground speed control lever forward slightly while moving the LEFT ground speed control lever back to center and then slightly back from center.
3. Begin mowing forward again.

This technique turns the rider LEFT and slightly overlaps the row just cut —eliminating the need to back up and re-cut missed grass.

As you become more familiar and experienced with operating the Zero Turn rider, you will learn more maneuvers that will make your mowing time easier and more enjoyable.

Remember, the more you practice, the better your control of the Zero Turn will be!

Mowing

1. Engage the parking brake. Make sure that the PTO switch is disengaged, the ground speed control levers are locked in the NEUTRAL position and the operator is in the seat.
2. Start the engine. See *Starting the Engine*.
3. Set the mower cutting height.
4. Set the throttle to FULL.
5. Engage the PTO by pulling up on the PTO switch.
6. Begin mowing.
7. When finished, shut off the PTO.
8. Stop the engine. See *Stopping the Rider*.

Mowing Recommendations

Several factors can affect how well your machine cuts grass. Following proper mowing recommendations can improve the performance and life of your machine.

Height of Grass

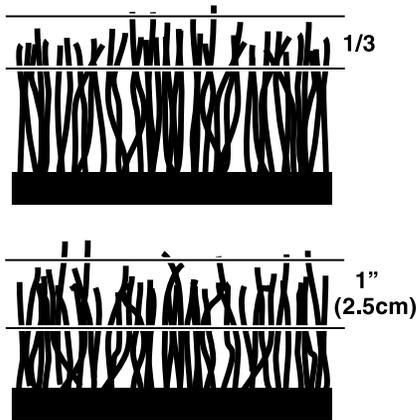
Often cutting height is a matter of personal preference. Typically, you should mow the grass when it is between three and five inches high. The proper cutting height range for a specific lawn will depend upon several factors, including the type of grass, the amount of rainfall, the prevailing temperature, and the lawn’s overall condition.

Cutting the grass too short causes weak, thin grass plants, which are easily damaged by dry periods and pests. Cutting too short is often more damaging than allowing the grass to be slightly higher.

Letting grass grow a bit longer—especially when it is hot and dry—reduces heat build-up, preserves needed moisture and protects the grass from heat damage and other problems. However, allowing grass to grow too high can cause thin turf and additional problems.

Cutting off too much at one time shocks the plant’s growth system and weakens the grass plants. **A good rule of thumb is the 1/3 rule: to cut no more than one third of the grass height, and never more than 1 inch at a time.**

12

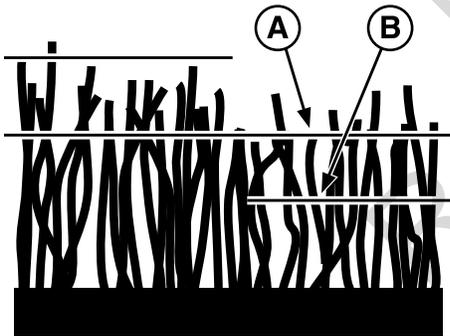


The amount of grass you are able to cut in one pass is also effected by the type of mowing system you are using (for example, broadcasting with side discharge decks can process a much larger volume of grass than mulching does).

Tall grass requires incremental cutting. For extremely tall grass, set the cutting height at maximum for the first pass (A, Figure 13), and then reset it to the desired height and mow a second (B) or third time.

Don't cover the grass surface with a heavy layer of clippings. Consider using a grass collection system and starting a compost pile.

13



When and How Often to Mow

The time of day and condition of the grass greatly affect the results you'll get when mowing. For the best results, follow these guidelines:

- Mow when the grass is between three and five inches high.
- Mow with sharp blades. Short clippings of grass one inch or shorter decompose more quickly than longer blades. Sharp mower blades cut grass cleanly and efficiently, preventing frayed edges which harm the grass.

- Mow at time of day when the grass is cool and dry. Late afternoon or early evening often provide these ideal mowing conditions.
- Avoid mowing after rain or even heavy dew, and never mulch when the grass is wet (moist grass does not mulch well, and clumps beneath the mower deck).

Mowing Patterns

Always start mowing on a smooth, level area.

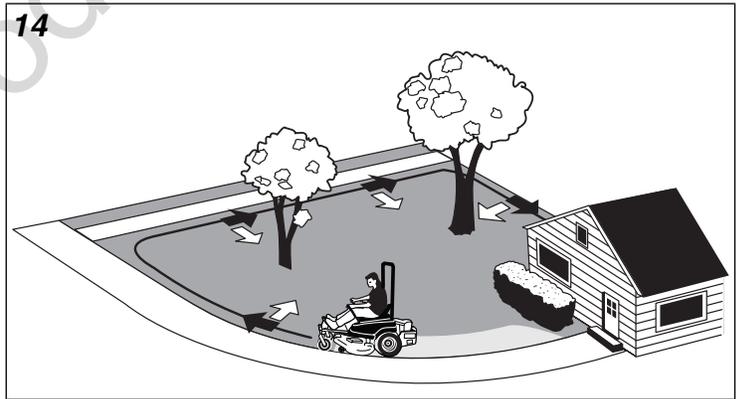
The size and type of area to be mowed will determine the best mowing pattern to use. Obstructions such as trees, fences and buildings, and conditions such as slopes and grades must also be considered.

- Cut long straight strips overlapping slightly.
- Where possible, change patterns occasionally to eliminate matting, graining or a corrugated appearance.
- For a truly professional cut, mow across the lawn in one direction, then re-cut the lawn by mowing perpendicular to the previous cut.

NOTE: Always operate the engine at FULL THROTTLE when mowing.

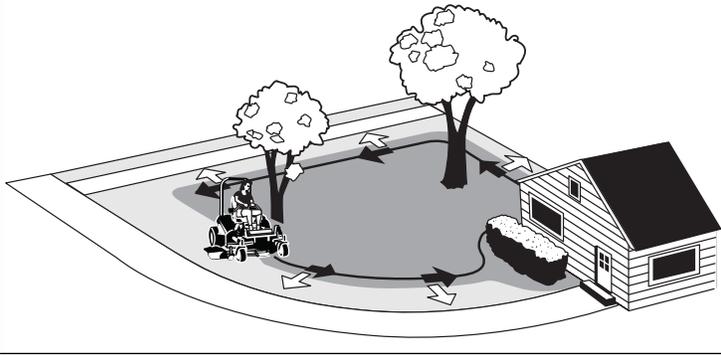
If you hear the engine slowing down, you are mowing too fast—using a slower ground speed will improve the cutting efficiency of the blades and prevents many common cutting problems. Use an appropriate ground speed for the thickness and height of the grass you are cutting (3rd gear or slower for manual gear models). If you hear the engine slowing down you are mowing too fast, use a slower ground speed.

14



Where possible, make one or two passes around the outside of the area discharging the grass INTO the lawn to keep the cut grass off fences and walks.

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The remainder of the mowing should be done in the opposite direction so that the clippings are dispersed OUT onto the area of lawn previously cut.

Mowing Methods

Broadcast Mowing

Broadcasting, or side-discharging, disperses fine clippings evenly over the entire lawn. Many golf courses use this method. Your mower has a deep dish deck to allow freer circulation of clippings so they are broadcast evenly over the lawn.

Engine Speed & Ground Speed for Broadcasting:

Always operate the engine at full throttle when mowing. If you hear the engine slowing down, you are mowing too fast—using a slower ground speed will improve the cutting efficiency of the blades and prevents many common cutting problems.

ALWAYS use an appropriate ground speed for the thickness and height of the grass you are cutting (3rd gear or slower for manual gear models). If you hear the engine slowing down you are mowing too fast, use a slower ground speed.

How Much Grass to Cut Off When Broadcasting:

Mow when the grass is 3-5 inches long. Do not cut the grass shorter than 2 to 2-1/2 inches. Do not cut off more than 1 inch of grass in a single pass.

Mulching

Mulching consists of a mower deck which cuts and re-cuts clippings into tiny particles and which then blows them down INTO the lawn. These tiny particles decompose rapidly into by-products your lawn can use. UNDER PROPER CONDITIONS, your mulching mower will virtually eliminate noticeable clippings on the lawn surface.

NOTE: When mulching under heavy cutting conditions, a rumbling sound may be present and is normal.

Mulching Requires EXCELLENT Mowing Conditions:

Mulching mowers cannot function properly if the grass is wet, or if the grass is simply too high to cut. Even more than normal mowing, mulching requires that the grass be dry and the appropriate amount is cut.

Do not use the mower as a mulching mower during the first two or three mowings in the spring. The long grass blades, quick growth, and often wetter conditions are more suitable for broadcasting (side-discharging) or grass bagging operation.

Engine Speed & Ground Speed for Mulching:

Use full engine throttle matched with a slow ground speed so that clippings will be finely cut. Ground speed while mulching should be HALF of the speed that would be used when broadcasting (side discharging) under similar conditions. Since mulching requires more horsepower than broadcasting, using a slower ground speed is vitally important for proper mulching operation.

How Much Grass to Mulch:

The best mulching action typically results from cutting only the top 1/2 inch to 3/4 inch of grass blade. This provides short clippings which decompose properly (much more quickly than longer clippings). The ideal cutting height will vary with climate, time of year, and quality of your lawn. We recommend that you experiment with both the cutting height and ground speed until you achieve the best cut. Start with a high cutting height and using progressively lower settings until you find a cutting height that is matched to your mowing conditions and preferences.

Pushing the Rider By Hand

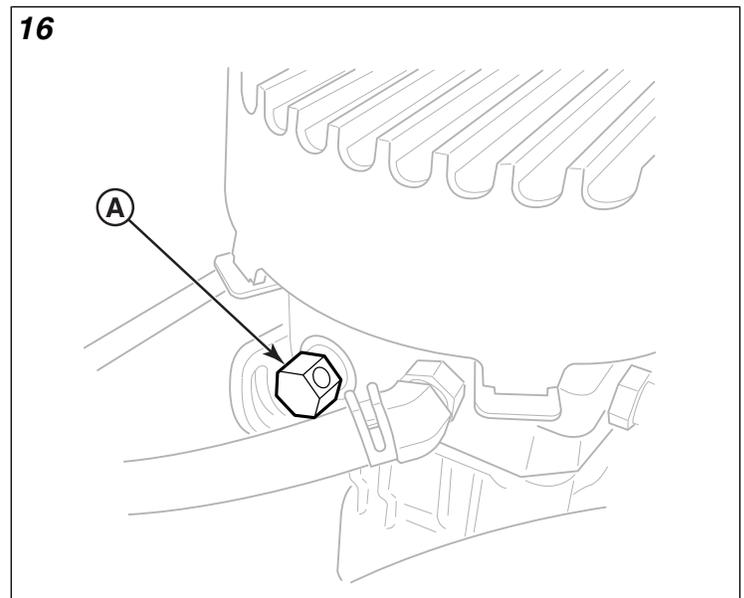
NOTICE

Do not tow rider.

Towing the unit will cause hydraulic pump and wheel motor damage. Do not use another vehicle to push or pull this unit.

1. Disengage the PTO, engage the parking brake, turn the ignition OFF, and remove the key.
2. Lift the seat plate to gain access to the hydraulic pumps.
3. To disengage the pumps (free-wheel position), turn the hydraulic release valves (A, Figure 16) located on the pumps **counter-clockwise** a maximum of two full turns.

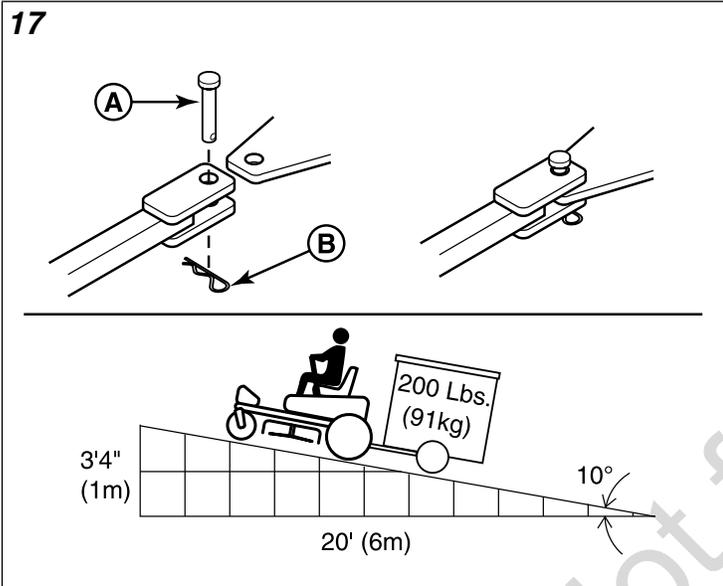
16



4. Disengage the parking brake. The tractor can now be pushed by hand.
5. After moving the tractor, re-engage the pumps (drive position) by turning the release valves **clockwise** and tighten to 80-120 in. lbs. of torque.

Attaching a Trailer

The maximum weight of a towed trailer should be less than 200 lbs (91kg). Secure the trailer with an appropriately sized clevis pin (A, Figure 17) and clip (B).



Excessive towed loads can cause loss of traction and loss of control on slopes. Reduce towed weight when operating on slopes. The surface being driven on greatly impacts traction and stability. Wet or slippery surfaces can greatly reduce traction and the ability to stop or turn. Carefully evaluate the surface conditions before operating the unit and trailer, and never operate on slopes greater than 10°. See **SLOPE OPERATION** and **TOWED EQUIPMENT** in the safety section of this manual for additional safety information.

Storage

Temporary Storage (30 Days or Less)

Remember, the fuel tank will still contain some gasoline, so never store the unit indoors or in any other area where fuel vapor could travel to any ignition source. Fuel vapor is also toxic if inhaled, so never store the unit in any structure used for human or animal habitation.



WARNING

Never store the unit, with gasoline in engine or fuel tank, in a heated shelter or in enclosed, poorly ventilated enclosures. Gasoline fumes may reach an open flame, spark or pilot light (such as a furnace, water heater, clothes dryer, etc.) and cause an explosion.

Handle gasoline carefully. It is highly flammable and careless use could result in serious fire damage to your person or property.

Drain fuel into an approved container outdoors away from open flame or sparks.

Here is a checklist of things to do when storing your unit temporarily or in between uses:

- Keep the unit in an area away from where children may come into contact with it. If there's any chance of unauthorized use, remove the spark plug (s) and put in a safe place. Be sure the spark plug opening is protected from foreign objects with a suitable cover.
- If the unit can't be stored on a reasonable level surface, chock the wheels.
- Clean all grass and dirt from the mower.

Long Term Storage (Longer Than 30 Days)

Before you store your unit for the off-season, read the Maintenance and Storage instructions in the Safety Rules section, then perform the following steps:

1. Drain crankcase oil while engine is hot and refill with a grade of oil that will be required when unit is used again.
2. Prepare the mower deck for storage as follows:
 - a.) Remove mower deck from the unit.
 - b.) Clean underside of mower deck.
 - c.) Coat all bare metal surfaces with paint or light coat of oil to prevent rusting.
3. Clean external surfaces and engine.
4. Prepare engine for storage. See engine owner's manual.
5. Clean any dirt or grass from cylinder head cooling fins, engine housing and air cleaner element.
6. Cover air cleaner and exhaust outlet tightly with plastic or other waterproof material to keep out moisture, dirt and insects.
7. Completely grease and oil unit as outlined in the *Lubrication* section.
8. Clean up unit and apply paint or rust preventative to any areas where paint is chipped or damaged.
9. Be sure the battery is filled to the proper level with water and is fully charged. Battery life will be increased if it is removed, put in a cool, dry place and fully charged about once a month. If battery is left in unit, disconnect the negative cable.
10. Drain fuel system completely or add a gasoline stabilizer to the fuel system. If you have chosen to use a fuel stabilizer and have not drained the fuel system, follow all safety instructions and storage precautions in this manual to prevent

the possibility of fire from the ignition of gasoline fumes. Remember, gasoline fumes can travel to distant sources of ignition and ignite, causing risk of explosion and fire.
NOTE: Gasoline, if permitted to stand unused for extended periods (30 days or more), may develop gummy deposits which can adversely affect the engine carburetor and cause engine malfunction. To avoid this condition, add a gasoline stabilizer to the fuel tank and run the engine a few minutes, or drain all fuel from the unit before placing it in storage.

Starting After Long Term Storage

Before starting the unit after it has been stored for a long period of time, perform the following steps.

1. Remove any blocks from under the unit.
2. Install the battery if it was removed.
3. Unplug the exhaust outlet and air cleaner.
4. Fill the fuel tank with fresh gasoline. See engine manual for recommendations.
5. See engine owner's manual and follow all instructions for preparing engine after storage.
6. Check crankcase oil level and add proper oil if necessary. If any condensation has developed during storage, drain crankcase oil and refill.
7. Inflate tires to proper pressure. Check fluid levels.
8. Start the engine and let it run slowly. DO NOT run at high speed immediately after starting. Be sure to run engine only outdoors or in well ventilated area.

Maintenance Schedule

UNIT MAINTENANCE
Before Each Use
Check Safety Interlock System
Check Rider Brakes
Check Rider / Mower for Loose Hardware
Check Hydraulic Oil Level
Every 25 Hours
Clean Deck & Check/Replace Mower Blades*
Lubricate Rider & Mower*
Check Tire Pressures
Every 100 Hours
Check Mower Blade Stopping Time
Clean Battery & Cables
Every 250 Hours
Change Hydraulic Oil & Filter

ENGINE MAINTENANCE
Before Each Use
Check Engine Oil Level
Every 25 Hours
Check/Clean Cooling Fins & Intake*
Every 50 Hours
Check/Clean Spark Arrester**

ENGINE MAINTENANCE
Refer to Engine Owner's Manual
Service Air Filter
Change Oil & Filter
Check/Replace Spark Plugs
Check/Replace Fuel Filter

*More often in hot (over 85°F, 30°C) weather or dusty operating conditions.
 **If equipped, replace if damaged.

Maintenance Procedures

Checking / Adding Fuel



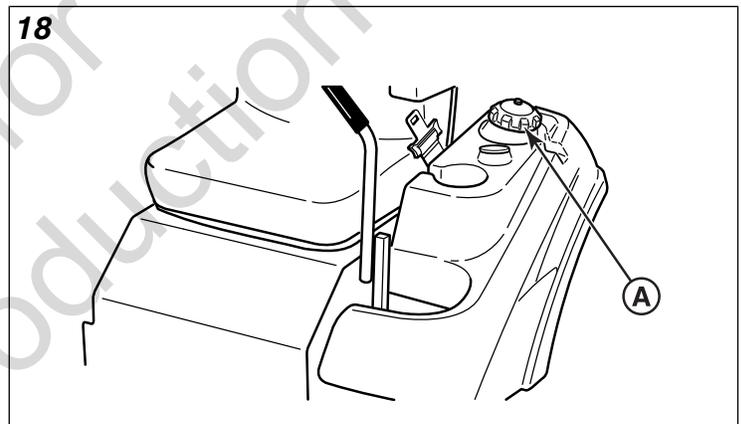
WARNING



Gasoline is highly flammable and must be handled with care. Never fill the tank when the engine is still hot from recent operation. Do not allow open flame, smoking or matches in the area. Avoid over-filling and wipe up any spills.

To add fuel:

1. Remove the fuel cap (A, Figure 18).



2. Fill the fuel tank to the bottom of the filler neck. This will allow for fuel expansion.
 Note: Do not overfill. Refer to your engine owner's manual for specific fuel recommendations.
3. Install and hand tighten the fuel cap.

NOTICE

Do not use gasoline containing METHANOL, gasohol containing more than 10% ethanol, gasoline additives, premium gasoline, or white grass because engine/fuel system could result.

Replacing the Fuel Filter



Fuel and its vapors are extremely flammable and explosive.

Fire or explosion can cause severe burns or death.

Do NOT remove the fuel filter when the engine is hot, as spilled gasoline may ignite. Do NOT spread hose clamps further than necessary. Ensure clamps grip hoses firmly over filter after installation.

The fuel filter is located in the fuel line between fuel tank and carburetor, near the fuel pump. If filter is dirty or clogged, replace as follows:

1. Disconnect the negative battery cable.
2. Place a container below the filter to catch spilled fuel.
3. Using a pliers, open and slide hose clamps from fuel filter.
4. Remove hoses from filter.
5. Install new filter in proper flow direction in fuel line.
6. Secure with hose clamps.
7. Reconnect the negative battery cable when finished.

Check Engine Oil Level

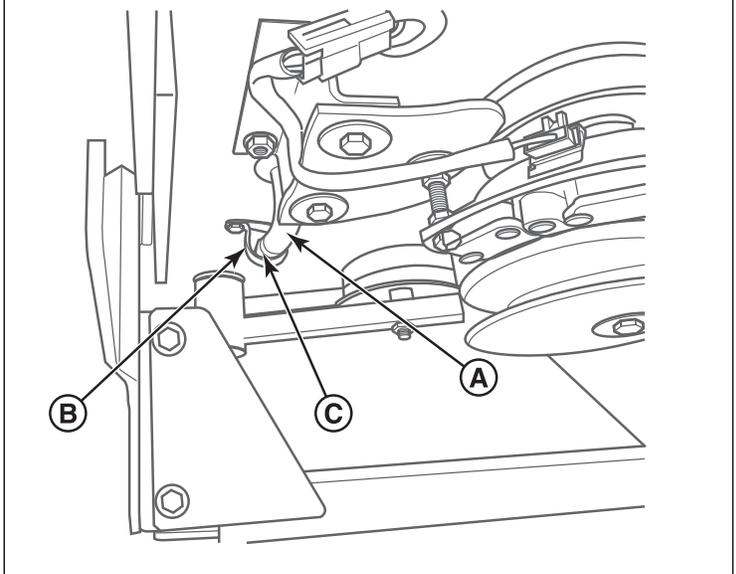
Interval: Before Each Use

Refer to the engine owners manual for dipstick and oil fill locations and specific engine oil check and fill procedures.

Change Engine Oil and Filter

1. Warm engine by running for a few minutes. (Refer to the engine operator's manual for oil & filter replacement instructions.)
2. Remove the oil drain hose (A, Figure 19) from the cable clamp (C) that is located underneath the engine deck on the left-hand side of the frame.

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3. Place a small pan under the oil drain hose to catch the oil. Using the appropriate tools, remove the cap (B) from the oil drain hose (A) and drain the engine oil into the pan.
4. After draining, replace the cap and wipe up any spilled oil. Reinstall the oil drain hose into the cable clamp to retain the hose during normal operation.
5. Place an absorbent shop cloth under the engine oil filter. Remove the engine oil filter and replace with a new one.
6. Remove the shop cloth and wipe up any spilled oil.

Engine Maintenance

For engine maintenance schedules and procedures, please refer to the engine operator's manual.

Inspect Muffler and Spark Arrester

Inspect the muffler for cracks, corrosion, or other damage. Remove the spark arrester, if equipped, and inspect for damage or carbon blockage. If replacement parts are required, make sure to use only original equipment replacement parts.



WARNING

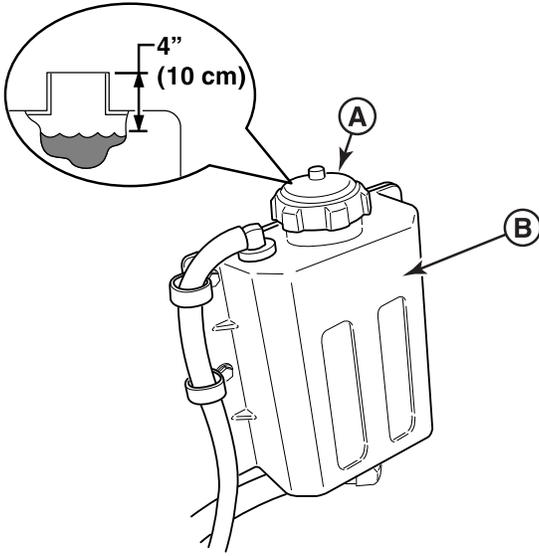
Replacement parts must be the same and installed in the same position as the original parts or fire could result.

Check Hydraulic Oil Level

Interval: Before Each Use

1. Before removing the reservoir cap, make sure the area around the reservoir cap and fill neck of the reservoir is free of dust, dirt, or other debris.
2. Unscrew the reservoir cap (A, Figure 20).

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3. Look down the filler neck of the hydraulic oil reservoir (B) and observe the oil level. When cold, the oil level should be approximately 4" (10 cm) below top of the filler neck.
4. if necessary, add SAE 20W-50 motor oil. **DO NOT** use synthetic oils.
5. Reinstall the reservoir cap.

Change Hydraulic Oil Filter

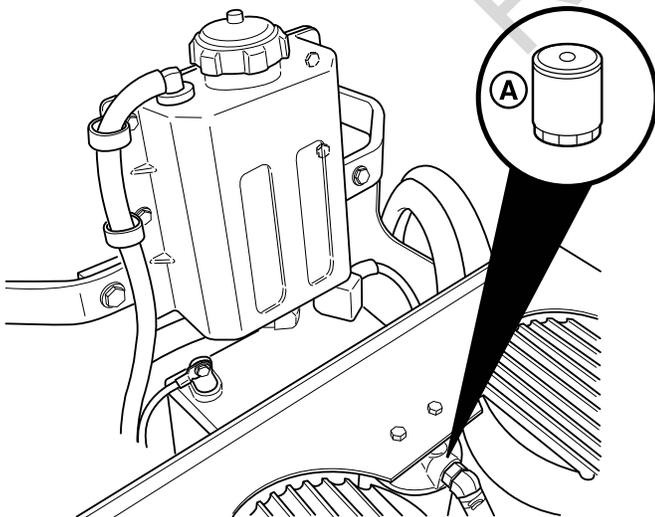
Change Interval: Every 250 Hours

Filter Part Number: 1719168

NOTE: Removing the oil filter from the filter base will drain the oil reservoir. Have a suitable container ready to catch any spilled oil. It is recommended that this be a dealer-only service item.

1. Locate the transmission oil filter (A, Figure 21).

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2. Lubricate the new filter base with a few drops of transmission oil. Fill the filter half full of oil.
3. Clean the area around the filter base and remove the filter. Do NOT drain the hydraulic system oil
4. Thread the new filter onto the filter base until the gasket makes contact, then tighten 3/4 of a turn more.
5. Run the unit for several minutes and check the transmission oil level. Add oil if necessary. See *Check Hydraulic Oil Level*.
NOTE: Use caution after changing the filter; air in the hydraulic system may affect the responsiveness of the control levers. Repeat step # 5 until the air is out of the system.

Lubrication

Lubricate the unit at the locations shown in Figures 22, 23 and 24 as well as the following lubrication points.

Grease

	front caster wheel axles & yokes
	deck lift pivot blocks
	mower deck spindles
	mower deck idler arm

Use grease fittings when present. Disassemble parts to apply grease to moving parts when grease fittings are not installed.

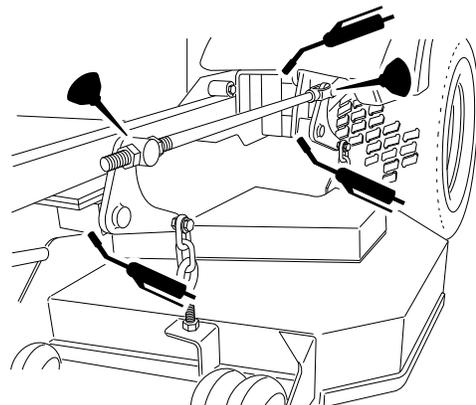
Not all greases are compatible. Red grease (p/n 5022285) is recommended, automotive-type, high-temperature, lithium grease may be used when this is not available.

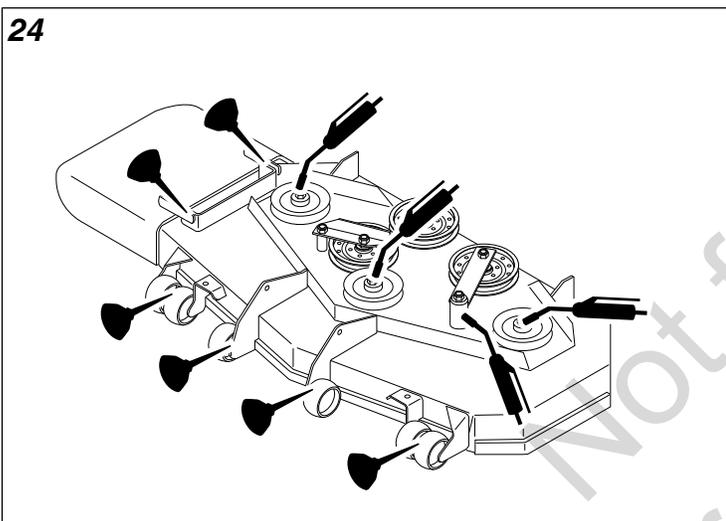
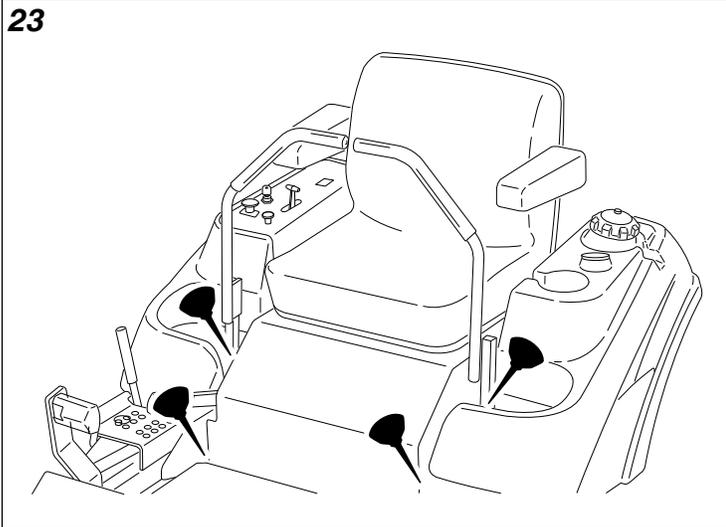
Oil

	control handle pivots
	seat plate pivots
	deck lift pivots
	discharge chute hinge

Generally, all moving metal parts should be oiled where contact is made with other parts. Keep oil and grease off belts and pulleys. Remember to wipe fitting and surfaces clean both before and after lubrication.

22

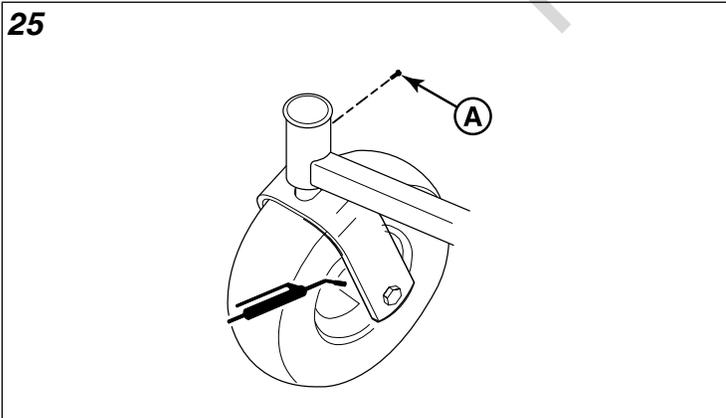




Lubricate the Front Casters

Interval: Annually

1. Remove the 1/4-28 bolt (A, Figure 25) screwed into the caster and install a 1/4-28 grease fitting.



2. Grease the front caster.
3. Remove the 1/4-28 grease fitting and reinstall the 1/4-28 bolt.
4. Repeat the process for the other side of the machine.

Servicing the Mower Blades

Removing the Mower Blades



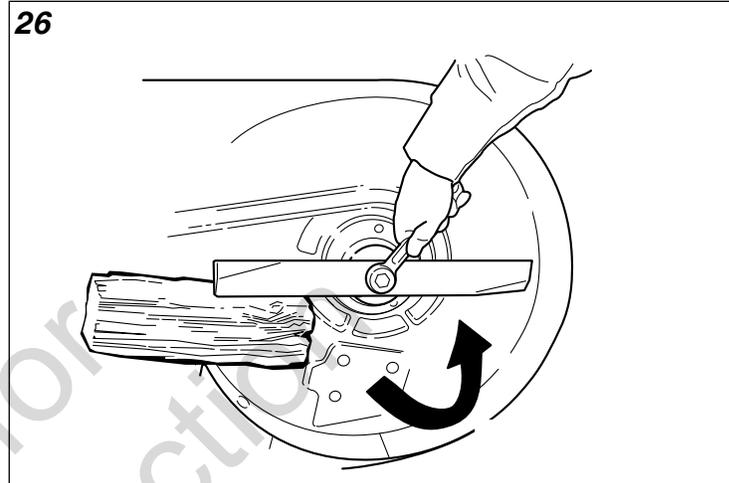
CAUTION

Laceration hazard

Mower blades are sharp.

Always wear gloves when handling, or working near, mower blades.

1. Use a block of wood to prevent the mower blade from turning as shown in Figure 26.



2. Using a wrench, remove the bolt securing the blade to the spindle.

Inspecting the Mower Blades



DANGER



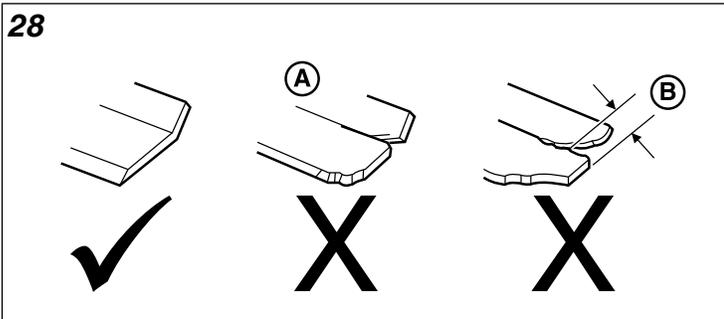
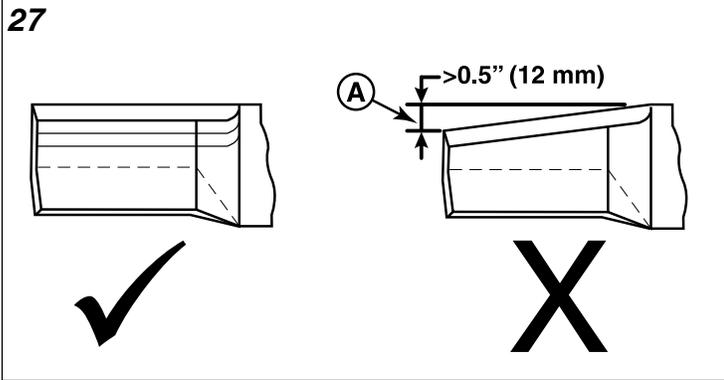
Thrown objects hazard

Avoid injury: a worn or damaged mower blade can break and a piece of the blade could be thrown into the operator's area or bystander's area resulting in serious personal injury or death.

- Inspect the mower blade every 25 hours or at least once per year.
- If the mower blade hits a solid object, stop the engine immediately and inspect the mower blades.
- Never weld or straighten bent mower blades.

1. Remove the mower blade from the unit. See Removing the Mower Blades.
2. Inspect the mower blade (Figures 27 and 28). Discard the mower blade if it has any of the following conditions:
 - More than .5" (12,7 mm) of the mower blade metal has been removed from previous sharpening or wear (A, Figure 27)
 - The air lifts are excessively eroded (A, Figure 28) and the notch (B) is .25" (6,35 mm) deep or greater.

- The mower blade is broken or bent.



3. If the cutting edges are not sharp or have nicks, sharpen the blades. See Sharpening the Mower Blades.

Sharpening the Mower Blades



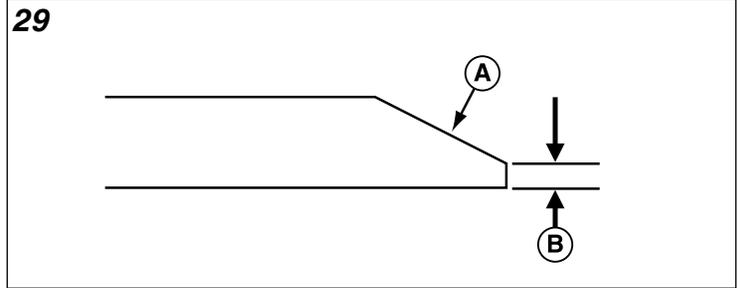
WARNING Thrown objects and fire hazard

Grinding mower blades throws sparks and fine metal particles that are capable of igniting gasoline and gasoline vapors, and that can injure unprotected eyes.

Be sure all flammable materials are cleared from the area where grinding will occur.

Always wear safety glasses or goggles when grinding mower blades.

1. Sharpen mower blades with a grinder, hand file, or electric blade sharpener.
2. Sharpen the blade by removing an equal amount of material from the cutting edge of each end of the blade.
3. Keep the original bevel (A, Figure 29) when grinding. DO NOT change the mower blade bevel.



4. The mower blade should have a maximum of 1/64" (0,40 mm) cutting edge (B) or less.

Balancing the Mower Blades

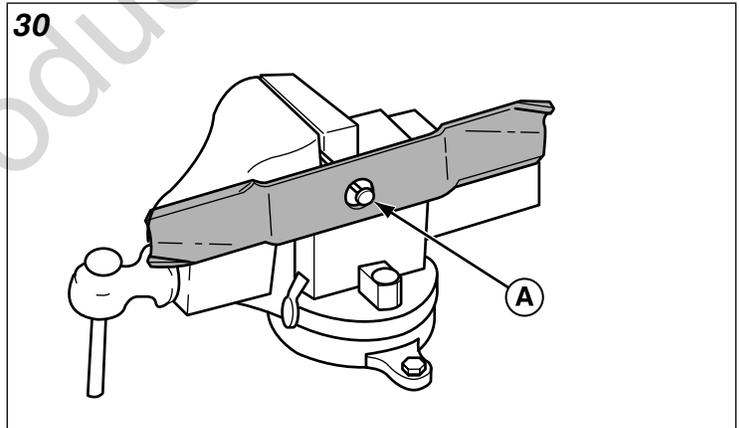


CAUTION Thrown objects hazard

An unbalanced mower blade can create excessive vibration and damage the unit, or cause mower blade failure resulting in thrown debris.

Be sure blade is balanced before installing.

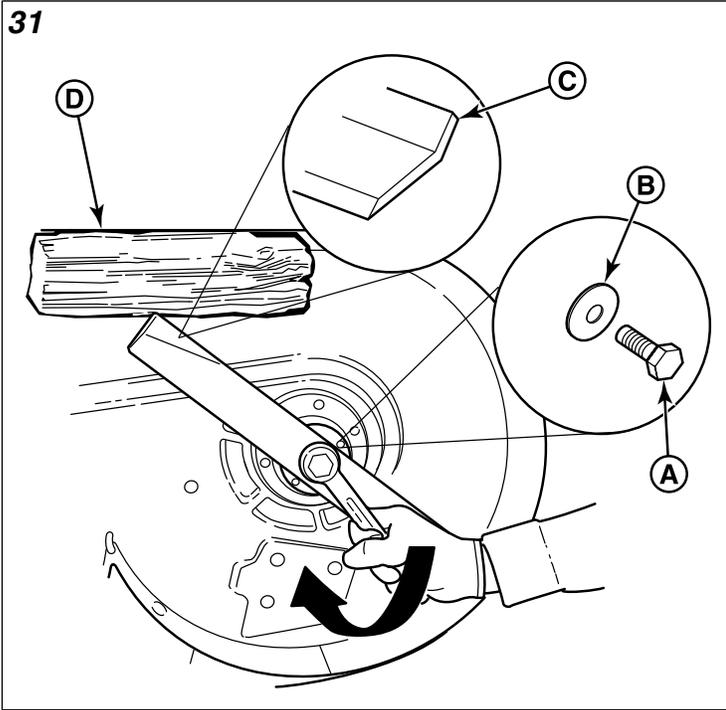
1. Clean the mower blade to remove any dried grass or other debris.
2. Clamp a nail in a bench vise, hang the mower blade on the nail, and position the blade in a level horizontal position as shown in Figure 30.



3. Check the balance of the mower blade. If either end of the mower blade moves downward is heavier than the other. Sharpen the heavy end until balance is achieved. See Sharpening the Mower Blades for sharpening instructions.
4. Repeat the process until the mower blade remains in the horizontal, level position.

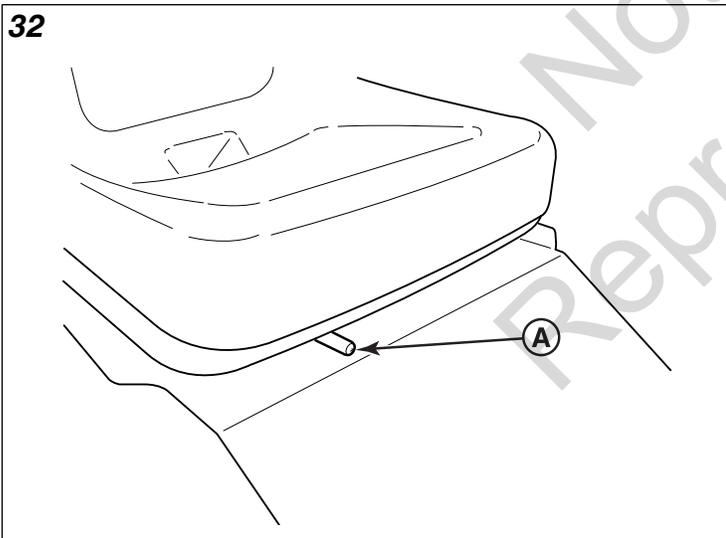
Installing Mower Blades

1. Reinstall each mower blade with the air lifts (C, Figure 31) pointing up towards the mower deck as shown in Figure 31. Secure with the mower blade mounting bolt and flat washer (A & B). Wedge a wooden block (D) between the mower blade and the mower deck housing to keep the mower blade from turning and torque to 70 ft. lbs (94 Nm).



Seat Adjustment

The seat can be adjusted forward and back. Move the lever (A, Figure 32) towards the left, position the seat as desired, and release the lever to lock the seat into position.

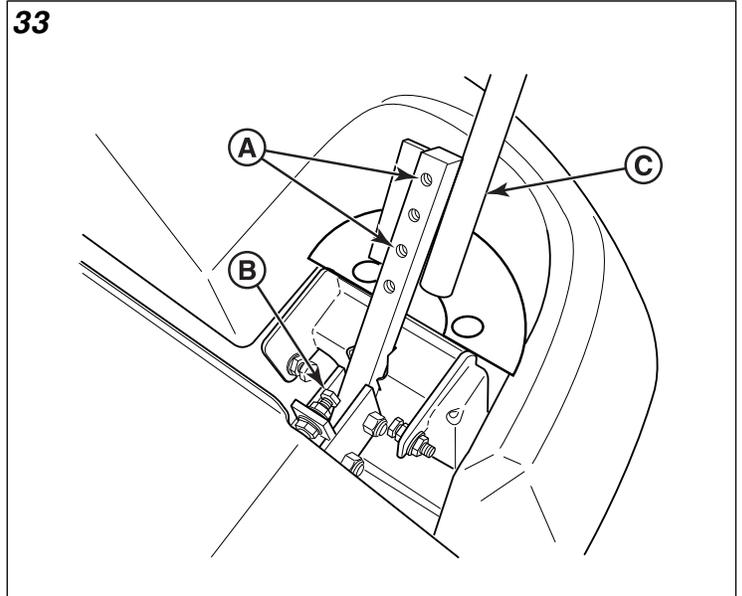


Ground Speed Control Lever Adjustment

The control levers can be adjusted in three ways. The alignment of the control levers, the placement of the levers (how close the ends are to one another) and the height of the levers can be adjusted.

To Adjust the Handle Alignment

Loosen the mount bolts (A, Figure 33) and pivot the lever(s) (C) to align with each other.



To Adjust the Handle Placement

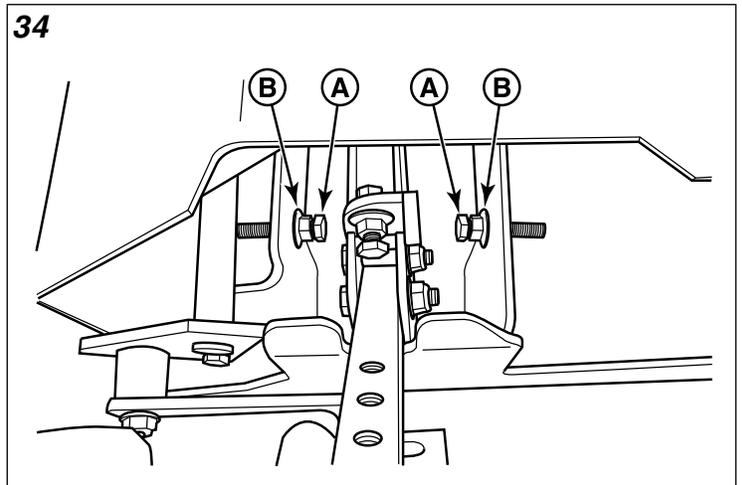
Loosen the jam nuts and adjust the placement bolt (B) in or out to properly adjust the lever end spacing.

To Adjust the Handle Height

Remove the mounting hardware and reposition the handle either up or down from its original position. You will need to readjust the handle alignment as described above.

Speed Balancing Adjustment

If the rider veers to the right or left when the ground speed control levers are in the maximum forward position, the top speed of each of these levers can be balanced by turning the adjustment bolt(s) (A, Figure 34). Only adjust the speed of the wheel that is traveling faster.



To Reduce the Speed of the Faster Wheel

1. Loosen the securing nut (B).
2. Turn the top speed adjustment bolt **counter-clockwise** to reduce the speed.
3. Retighten the securing nut when adjustment is complete.

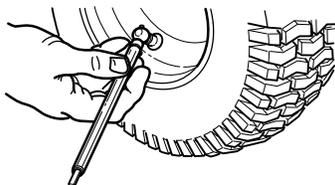


WARNING

DO NOT adjust the tractor for a faster overall speed forward or reverse than it was designed for.

Checking Tire Pressures

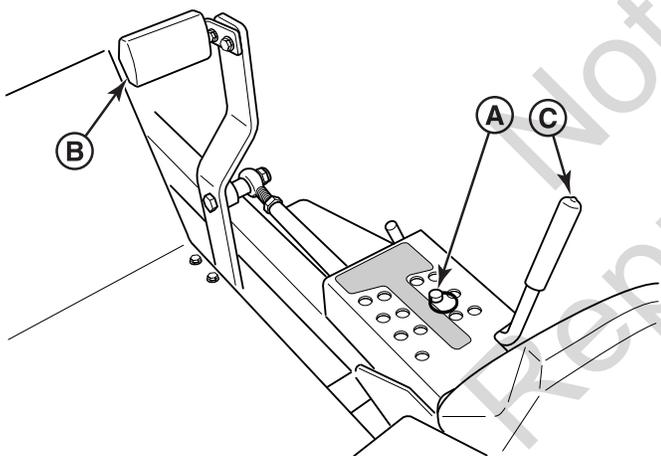
Tire pressure should be checked periodically, and maintained at the levels shown in the Specifications chart. Note that these pressures may differ slightly from the "Max Inflation" stamped on the side-wall of the tires. The pressures shown provide proper traction and extend tire life.



Mowing Height Adjustment

The cutting height adjustment pin (A, Figure 35) controls the mower cutting height. The cutting height is adjustable between 1-3/4" (4.4 cm) and 4-1/2" (11.4 cm) in 1/4" (0.64 cm) increments.

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1. Depress the deck lift foot pedal (B) until it locks into the 4-1/2" (11.4 cm) position.
2. Place the cutting height adjustment pin in the desired cutting height.
3. Depress the deck lift foot pedal then push the lock lever (C) towards the right to release the lock.
4. Release the deck lift foot pedal until it comes to rest against the cutting height adjustment pin.

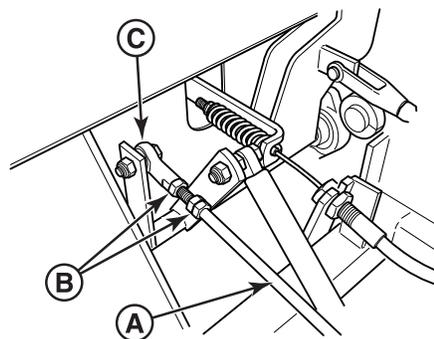
Neutral Adjustment

If the tractor "creeps" while the ground speed control levers are locked in the NEUTRAL, then it may be necessary to adjust the linkage rod.

NOTE: Perform this adjustment on a hard, level surface such as a concrete floor.

1. Disengage the PTO, engage the parking brake and turn off the engine.
2. There are three nuts (B, Figure 36) on the linkage rod. The first two are to be used together to run the rod and the third (towards the front of the machine) is used to lock the rod in place. Loosen the jam nut that locks against the ball joint (C) and turn the linkage rod (A) to adjust.

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- If the machine creeps forward, turn the rod **clockwise** (while standing at the rear of the machine, facing forward);
- If the machine creeps backward, turn the rod **counter-clockwise**.

3. Lock the jam nut against the ball joint when neutral is achieved.

NOTE: This adjustment should not be performed while the machine is running. It may take several attempts to achieve neutral, depending on how much the machine creeps.

Return-to-Neutral Adjustment

Determining If Adjustment is Necessary

To determine if it is necessary to adjust the neutral return, perform the following steps.

1. Disengage the PTO, engage the parking brake and turn off the engine.
2. Move the ground speed control levers into the operating position, pull rearward and release.
3. Move the ground speed control levers out towards the NEUTRAL position.
 - If the levers align with the notches in the neutral lock plate, no adjustment is necessary.
 - If the levers **do not** align with the notches in the neutral lock plate, adjustment is necessary.

Adjustment - Cotter Pin Fastened Neutral Return Rods

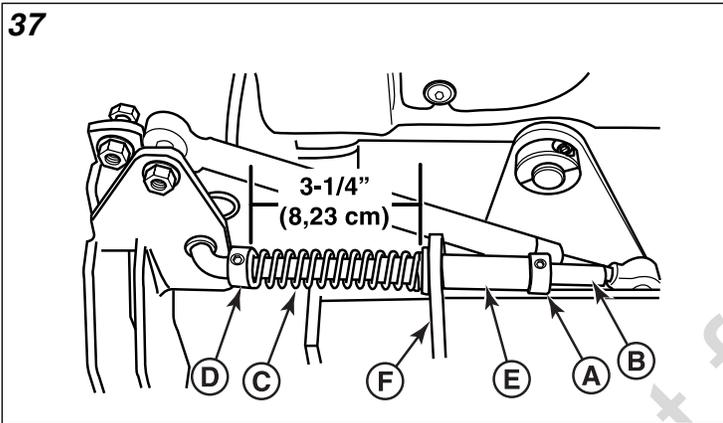


WARNING

To avoid serious injury, perform adjustments only with engine stopped, key removed and tractor on level ground.

1. Lock the ground speed control lever in the neutral position.
2. Measure the length of the neutral return spring (C, Figure 37) it should be set at 3-1/4" (8,23 cm). If the spring does not measure 3-1/4" (8,23 cm) loosen the front set collar (D) and the rear set collar (A), then move the front set collar forward or back on the neutral return rod (B) until the spring length equals 3-1/4" (8,23 cm). Retighten the front set collar.

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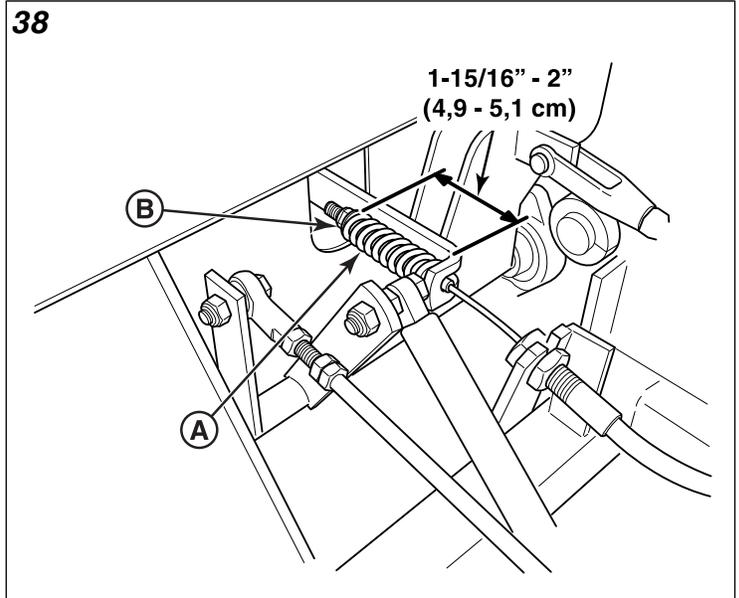
3. Make sure that the neutral return bushing (E) is seated correctly in the spring stop plate (F).
4. Position the rear set collar so that it sets tightly against neutral return bushing and tighten.
5. Pull the ground speed control lever rearward and release to check position again. Adjust as necessary to align the ground speed control levers with the notches in the neutral lock plate.

NOTE: It is important to note that after every adjustment of the neutral return rod, the lever must be pulled rearward and released to properly check the neutral position.

Parking Brake Adjustment

1. Disengage the PTO, engage the parking brake, stop the engine and remove the ignition key.
2. Raise the seat plate.
3. Locate the parking brake springs (A, Figure 38).

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4. With the parking brake engaged, measure the compressed spring length. The spring should measure in the range of 1-15/16" - 2" (4,9 - 5,1 cm) when compressed.
5. If the spring is not within this range release the parking brake and turn the adjustment nut (B) to compress or release the spring.
6. Engage the parking brake and re-measure spring.



CAUTION

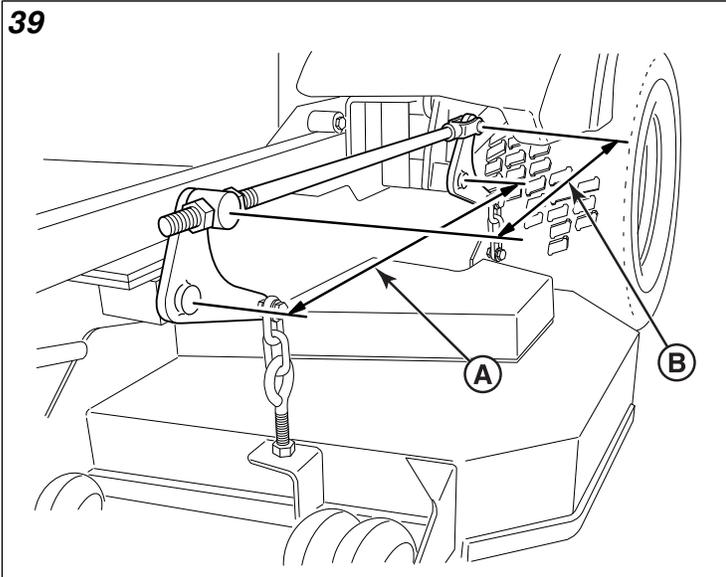
Do not adjust the spring to be shorter than 1-15/16" (4,9 cm) when compressed. This may damage the brake mechanism.

If this does not correct the braking problem, see your dealer.

Deck Lift Rod Timing Adjustment

Checking the Deck Lift Rod Timing

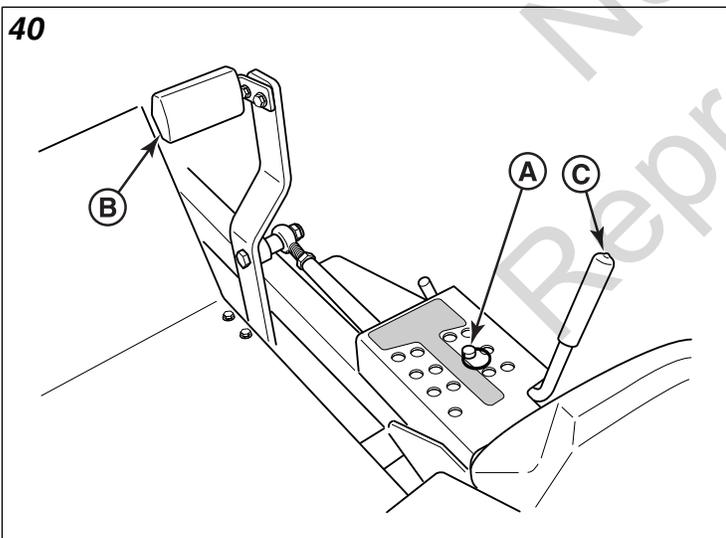
1. Park the machine on a flat, level surface. Disengage the PTO, stop the engine and engage the parking brake. Verify the tires are inflated to the correct pressure.
2. Measure and record the distance between the lift pivots (A, Figure 39) and the lift rods (B). Repeat for the other side of the unit. See Figure 39.



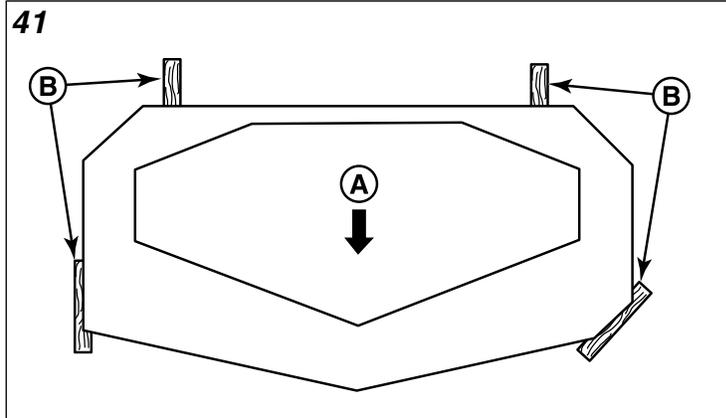
- If the measurements are **equal**, no adjustment is necessary.
- If the measurements are **not equal** (greater than 1/8" (3,17 mm) difference), adjustment is required. See *Adjusting the Deck Lift Rod Timing*

Adjusting the Deck Lift Rod Timing

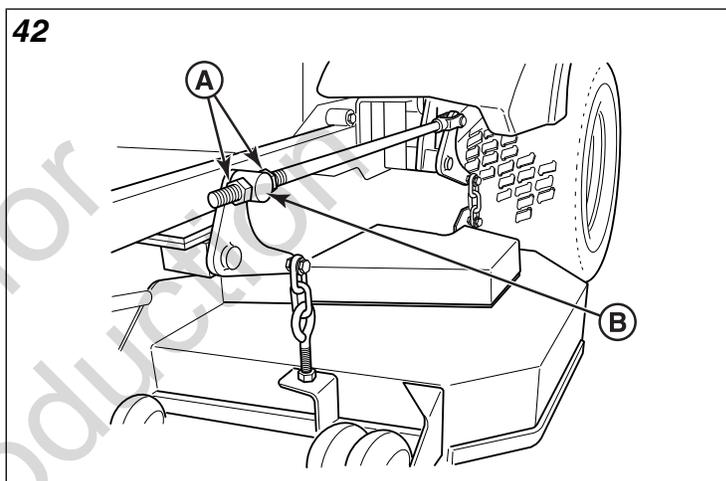
1. Depress the deck lift pedal (B, Figure 40) until the deck locks in the TRANSPORT position. Remove the cutting height adjustment pin (A), move the deck lift lock lever (C) to the right and lower the mower deck to its lowest cutting position.



2. To ensure that the deck is in the lowest cutting position, push the deck lift pedal by hand towards the rear of the unit and install the cutting height adjustment pin in the 3" (7,6 cm) position to hold into place.
3. Block up the mower deck with 2 X 4's (B, Figure 41) until all hanger chains are slack. See Figure 41. The arrow (A) indicates the front of the mower deck.



4. To adjust the deck lift rod timing, adjust the 5/8" hex nuts (A, Figure 42) on either side of the front lift pivot (B) until the measurements are equal. Repeat for the other side of the unit.



5. Remove the blocks from under the mower deck.
6. Remove the cutting height adjustment pin from in front of the deck lift pedal arm. Lift mower deck and reinstall cutting height adjustment pin in desired mowing height.

Deck Leveling Adjustment

Before adjusting the deck level, the deck lift rod timing must be checked and/or adjusted.

Determining if the Deck Leveling Needs to Be Adjusted

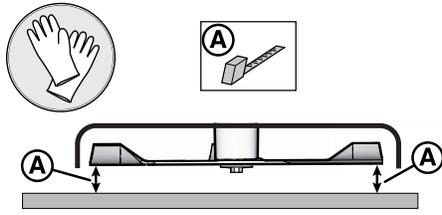


WARNING

Avoid Injury! Mower blades are sharp. Always wear gloves when handling blades or working near blades.

1. See Figure 43. Position the outside mower blades so they face front-to-back.

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2. Measure the front tip (A) of the blade from the cutting edge to the ground.
3. Measure the rear tip (A) of the blade from the cutting edge to the ground.
 - the front and rear measurements should equal 4" (10,2 cm).

If the measurements are greater than 1/8" (3,17 mm) of what they should be, adjustment the deck leveling.

Deck Leveling Adjustment

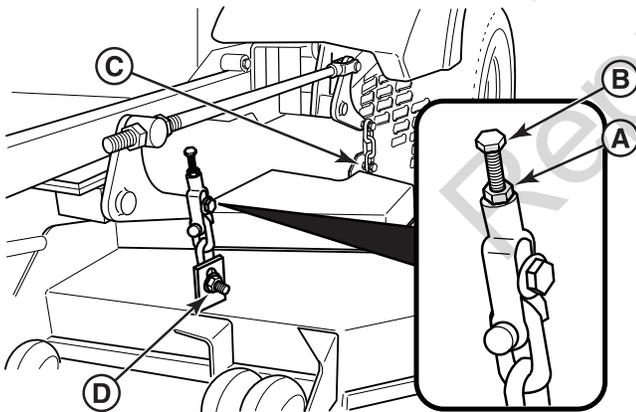
Models with Clevis Style Hanger Chain Setups

1. Place the deck height adjustment pin in the 4" (10,2 cm) position.
2. Place 2 X 4 blocks under each corner of the mower deck with the 3-1/2" sides being vertical.

Coarse Adjustment

1. Loosen the nuts (D, Figure 44) and allow the front of the deck to rest on the 2 X 4's. Slide the chains in the slots until the chains are tight and tighten the nuts.

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2. Loosen the nuts (C) and allow the rear of the deck to rest on the 2 X 4's. Slide the chains in the slots until the chains are tight and tighten the nuts.
3. Repeat the process for the other side of the unit.
4. Remove all the blocks from under the mower deck.
5. Perform the *Determining if the Deck Leveling Needs to Be Adjusted* procedure to verify that the deck has been levelled correctly.

- If the measurements are greater than 1/8" (3,17 mm) of what they should be perform the *Fine Adjustment* procedure.

Fine Adjustment

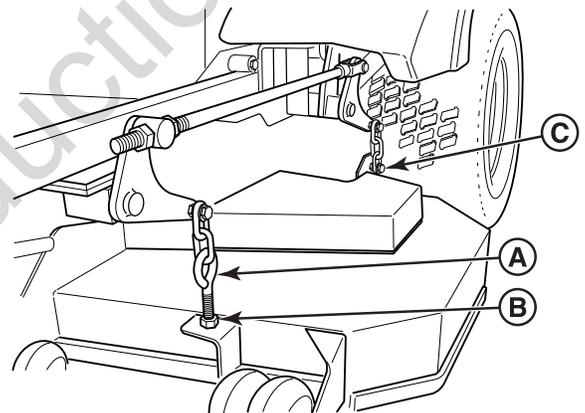
1. Loosen the jam nut (A, Figure 44) and turn the fine adjustment bolt (B) to adjust the deck height
 - Turn the bolt **clockwise** to raise the deck
 - Turn the bolt **counter-clockwise** to lower the deck.
2. Once the desired measurement is achieved, retighten the jam nut.
3. Repeat the process for the other side of the unit.

Deck Leveling Adjustment

Models with Eyebolt Style Hanger Chain Setups

1. Place the deck height adjustment pin in the 4" (10,2 cm) position.
2. Place 2 X 4 blocks under each corner of the mower deck with the 3-1/2" sides being vertical.
3. Adjust the front eyebolts (A, Figure 45) until the chains are tight and the deck is still resting on the 2 X 4 blocks. Tighten the jam nuts (B).

45



4. Loosen the nuts (C) and allow the rear of the deck to rest on the 2 X 4's. Slide the chains in the slots until the chains are tight and tighten the nuts.
5. Repeat the process for the other side of the unit.
6. Remove all the blocks from under the mower deck.
7. Perform the *Determining if the Deck Leveling Needs to Be Adjusted* procedure to verify that the deck has been levelled correctly.

Mower Belt Replacement

NOTICE

To avoid damaging belts, **do not pry over pulleys.**

1. Park the tractor on a smooth level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn off the engine and remove the ignition key.

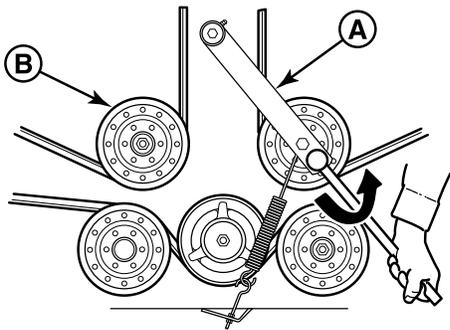
- Lower the mower deck to its lowest cutting position and remove the mower deck guards.

WARNING

Use extreme caution when rotating the idler arm with the breaker bar, due to the increased tension in the spring as the idler arm is being rotated. Injury may result if the breaker bar is prematurely released while the spring is under tension.

- Using a 1/2" breaker bar, place the square end in the square hole located in the end of the idler arm (A, Figure 46). Carefully rotate the breaker bar **counter-clockwise**, which will relieve the tension on the belt exerted from the idler arm.

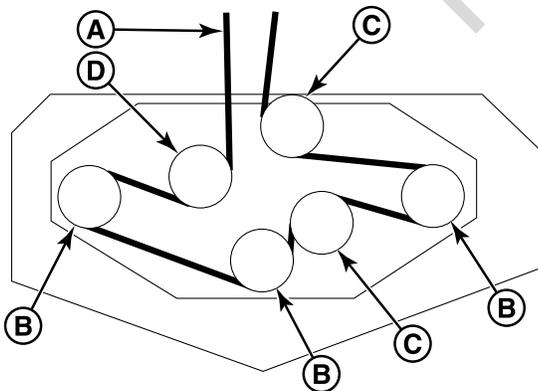
46



- Slide the drive belt over the edge of the stationary idler pulley (B). Carefully release the tension on the breaker bar.
- Remove the old belt and replace with a new one. Make sure that the V-side of the belt runs in the pulley grooves.
- Install the drive belt (A, Figures 47 & 48) on the PTO pulley, the spindle pulleys (B) and all idler pulleys (C) except the rear stationary pulley (D). Carefully rotate the breaker bar **counter-clockwise** and install the belt on the rear stationary idler pulley.

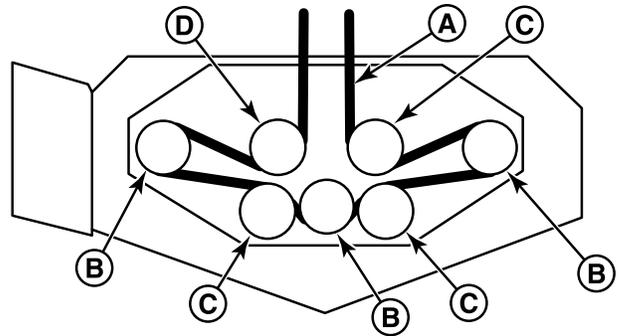
52" Mower Decks

47



61" Mower Decks

48

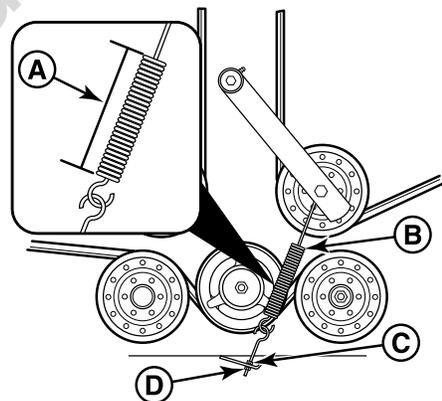


- Carefully release the tension on the breaker bar.
- Reinstall the mower deck guards.
- Run the mower under no-load condition for about 5 minutes to break-in the new belt.

Check the Mower Belt Idler Tensioner Spring Length

- Set the mower deck to its middle cutting height position.
- Measure the coil length (A, Figure 49) of the mower belt idler tensioner spring (B). The measurement should equal 6-1/2" (16.5 cm). If the measurement does not equal the measurement 6-1/2" (16.5 cm), perform the *Adjust the Mower Belt Idler Tensioner Spring Length* procedure.

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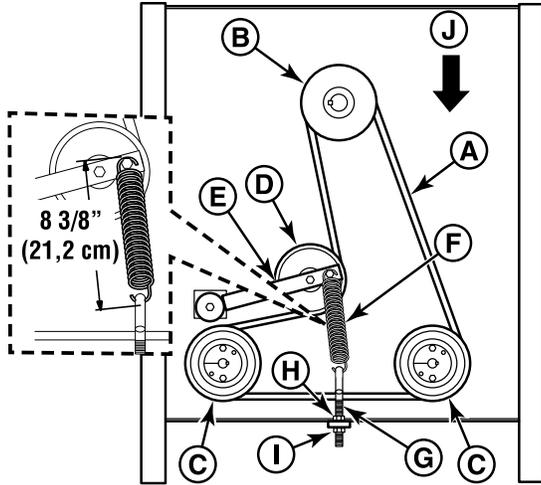
Adjust the Mower Belt Idler Tensioner Spring Length

- Loosen the jam nut (C).
- Turn the adjustment nut (D) until the measurement of 6-1/2" (16.5 cm) is achieved.
- Re-tighten the jam nut.

Hydraulic Pump Drive Belt Replacement

The arrow (J, Figure 50) indicates the front of the mower.

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1. Park the tractor on a smooth, level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn off the engine, and remove the ignition key.
2. Remove the PTO drive belt (See *Mower Belt Replacement* for removal instructions).
3. Remove the hardware that secures the clutch anchor pad to the PTO clutch.
4. Loosen the jam nut (H) installed on the spring anchor eyebolt (G).
5. Loosen the adjustment nut (I) to release the majority of the belt tension. Use caution and remove the nut to completely release the tension.
6. Remove the old belt and replace it with a new one (A). Make sure the V-side of the belt runs in the grooves of the crankshaft pulley and pump pulleys (B & C). The back-side of the belt should contact the idler pulley (D) on the idler arm (E).
7. Reinstall the spring anchor eyebolt into the anchor tab and loosely fasten the adjustment nut. Turn the adjustment nut until a measurement of 8-3/4" (21,2 cm) is achieved from the outside of the spring hooks on the belt tension spring (F). Tighten the jam nut.
8. Reinstall the clutch anchor pad to the PTO clutch and secure with the hardware previously removed.
9. Reinstall the PTO drive belt.

Rear Suspension Adjustment

The shock assembly can be adjusted to allow the operator to customize the ride according to operator's weight and/or operating conditions. You have the option of adjusting the spring pre-load.

Items to consider before adjusting the suspension.

- Less spring pre-load should be used with light weight operators, which will provide a softer, more cushioned ride.

- More spring pre-load should be used with heavy weight operators, or when a rear-mount grass bagger system is installed, which will provide a stiffer, more rigid ride.

To Adjust the Spring Pre-Load:

1. Park machine on a flat, level surface. Disengage the PTO, stop the engine and engage the parking brake.
2. Raise the rear of the machine and secure with jackstands. Chock the front wheels to prevent the machine from rolling.
3. Remove the rear drive tires.

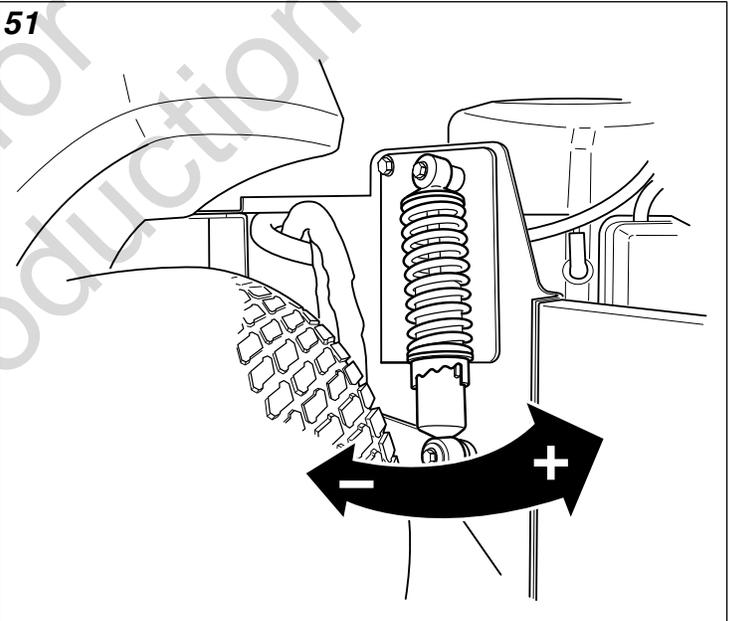


WARNING

Use two hands when adjusting the shock springs. This will prevent the wrench from slipping while pressure is applied.

4. See Figure 51. Using the supplied spanner wrench (p/n 5022853), insert the tip of the wrench into the notch in the pre-load adjuster. While holding the wrench in place with one hand, turn **counter-clockwise** to increase the pre-load, turn **clockwise** to decrease the pre-load. Make sure both shocks are set to the same amount of pre-load.

51



5. Reinstall the rear drive tires. Torque the lug bolts to 85-95 ft/lbs. (115-129 Nm). Remove the jackstands from under the machine.

NOTE: Spanner wrench is located under the seat on the right-hand side of the machine.

Battery Maintenance

Models with Center Mounted Hydraulic Tank

This unit is equipped with a maintenance-free BCIU1 battery.



WARNING

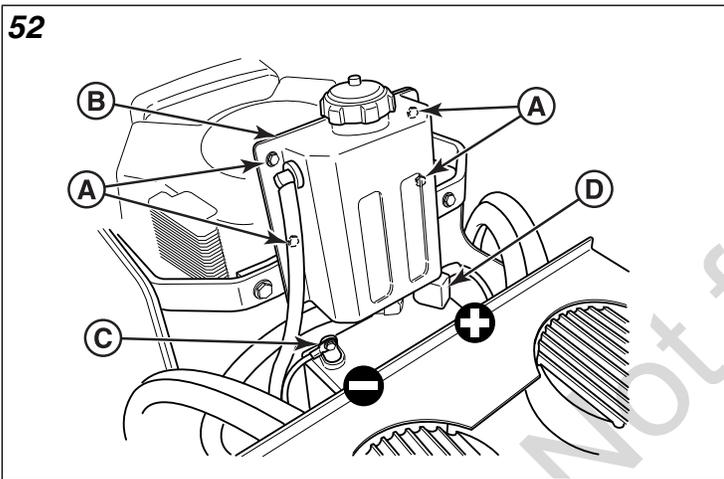
Keep open flames and sparks away from the battery.

- Be careful when handling the battery.
- Avoid spilling electrolyte.
- Keep flames and sparks away from the battery.
- When removing or installing battery cables, disconnect the negative cable **FIRST** and reconnect it **LAST**. If not done in this order, the positive terminal can be shorted to the frame by a tool.

Cleaning the Battery and Cables

1. Remove the hydraulic oil reservoir mounting hardware (A, Figure 52) and move the reservoir (B) forward to expose the battery.

52



2. Disconnect the cables from the battery, negative [-] cable first (C).
3. Clean the battery terminals and cable ends with a wire brush until shiny.
4. Reinstall the battery and reattach the battery cables, positive [+] cable first (D).
5. Coat the cable ends and the battery terminals with petroleum jelly or non-conducting grease.
6. Reposition the oil reservoir and secure in place with the hardware previously removed.

Battery Service



WARNING

Keep open flames and sparks away from the battery; the gasses coming from it are highly explosive. Ventilate the battery well during charging.

Checking Battery Voltage

A voltmeter can be used to determine condition of battery. When engine is off, the voltmeter shows battery voltage, which should be 12 volts. When engine is running, the voltmeter shows voltage of charging circuit which normally is 13 to 14 volts.

A dead battery or one too weak to start the engine may not mean the battery needs to be replaced. For example, it may mean that the alternator is not charging the battery properly. If there is any doubt about the cause of the problem, see your dealer. If you need to replace the battery, follow the steps under Cleaning the Battery & Cables in the Regular Maintenance Section.

Charging a Completely Discharged Battery

1. Be aware of all the safety precautions you should observe during the charging operation. If you are unfamiliar with the use of a battery charger and hydrometer, have the battery serviced by your dealer.
2. Add distilled water sufficient to cover the plate (fill to the proper level near the end of the charge). If the battery is extremely cold, allow it to warm before adding water because the water level will rise as it warms. Also, an extremely cold battery will not accept a normal charge until it becomes warm.
3. Always unplug or turn the charger off before attaching or removing the clamp connections.
4. Carefully attach the clamps to the battery in proper polarity (usually red to [+] positive and black to [-] negative).
5. While charging, periodically measure the temperature of the electrolyte. If the temperature exceeds 125° F (51.6° C), or if violent gassing or spewing of electrolyte occurs, the charging rate must be reduced or temporarily halted to prevent battery damage.
6. Charge the battery until fully charged (until the specific gravity of the electrolyte is 1.250 or higher and the electrolyte temperature is at least 60° F). The best method of making certain a battery is fully charged, but not over charged, is to measure the specific gravity of a cell once per hour. The battery is fully charged when the cells are gassing freely at low charging rate and less than 0.003 change in specific gravity occurs over a three hour period.

Jump Starting With Auxiliary (Booster) Battery

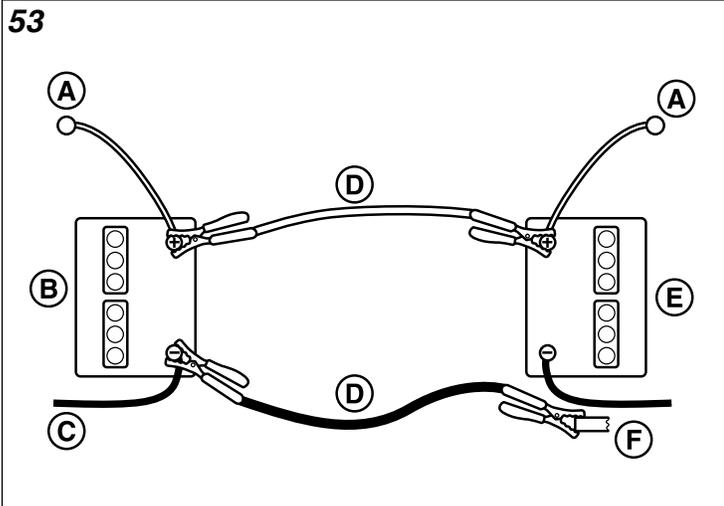
Jump starting is not recommended. However, if it must be done, follow these directions. Both booster and dis-charged batteries should be treated carefully when using jumper cables. Follow the steps below **EXACTLY**, being careful not to cause sparks. Refer to Figure 53.



WARNING

For your personal safety, use extreme care when jump starting. Never expose battery to open flame or electric spark – battery action generates hydrogen gas which is flammable and explosive. Do not allow battery acid to contact skin, eyes, fabrics, or painted surfaces. Batteries contain a sulfuric acid solution which can cause serious personal injury or property damage.

To avoid engine damage, do not disconnect battery while engine is running. Be sure terminal connections are tight before starting.



This hook-up is for negative grounded vehicles.

Callout	Description
A	To Starter Switch
B	Starting Vehicle Battery
C	To Ground
D	Jumper Cable
E	Discharged Vehicle Battery
F	Engine Block

Make sure vehicles do not touch.

- Both batteries must be of the same voltage.
- Position the vehicle with the booster battery adjacent to the vehicle with the discharged battery so that booster cables can be connected easily to the batteries in both vehicles. Make certain vehicles do not touch each other.
- Wear safety glasses and shield eyes and face from batteries at all times. Be sure vent caps are tight. Place damp cloth over vent caps on both batteries.
- Connect positive (+) cable to positive post of discharged battery (wired to starter or solenoid).
- Connect the other end of same cable to same post marked positive (+) on booster battery.
- Connect the second cable negative (-) to other post of booster battery.
- Make final connection on engine block of stalled vehicle away from battery. Do not lean over batteries.
- Start the engine of the vehicle with the booster battery. Wait a few minutes, then attempt to start the engine of the vehicle with the discharged battery.
- If the vehicle does not start after cranking for thirty seconds, STOP PROCEDURE. More than thirty seconds seldom starts the engine unless some mechanical adjustment is made.
- After starting, allow the engine to return to idle speed. Remove the cable connection at the engine or frame. Then remove the other end of the same cable from the booster battery.

- Remove the other cable by disconnecting at the discharged battery first and then disconnect the opposite end from the booster battery.
- Discard the damp cloths that were placed over the battery vent caps.



WARNING

Any procedure other than the preceding could result in:

- personal injury caused by electrolyte squirting out the battery vents,
- personal injury or property damage due to battery explosion,
- damage to the charging system of the booster vehicle or of the immobilized vehicle.

Do not attempt to jump start a vehicle having a frozen battery because the battery may rupture or explode. If a frozen battery is suspected, examine all fill vents on the battery. If ice can be seen or if the electrolyte fluid cannot be seen, do not attempt to start with jumper cables as long as the battery remains frozen.

Troubleshooting

Troubleshooting Charts

Troubleshooting the Rider

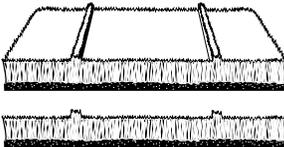
Problem	Cause	Remedy
Engine will not turnover or start	Parking brake not engaged.	Engage parking brake.
	PTO (electric clutch) switch in ON position.	Place in OFF position.
	Out of fuel.	If engine is hot, allow it to cool, then refill the fuel tank.
	Engine flooded.	Move choke control to closed position.
	Fuse blown.	Replace fuse.
	Battery terminals require cleaning.	Clean the battery terminals.
	Battery discharged or dead.	Recharge or replace
	Wiring loose or broken.	Visually check wiring & replace broken or frayed wires. Tighten loose connections.
	Solenoid or starter motor faulty.	See authorized service dealer.
	Safety interlock switch faulty	Replace as needed. See authorized service dealer.
	Spark plug(s) faulty, fouled or incorrectly gapped.	Clean and gap or replace. See engine manual.
	Water in fuel.	Drain fuel and replace with fresh fuel.
	Gas is old or stale.	Drain fuel and replace with fresh fuel.

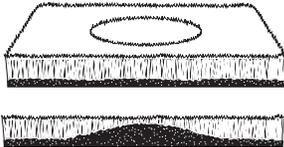
Troubleshooting the Rider		
Engine starts hard or runs poorly	Fuel mixture too rich.	Clean air filter. Check choke adjustment.
	Spark plug(s) faulty, fouled or incorrectly gapped.	Clean and gap or replace. See engine manual.
Engine knocks	Low oil level.	Check / Add oil as required.
	Using wrong grade oil.	See engine manual.
Excessive oil consumption	Engine running too hot.	Clean engine fins, blower screen and air cleaner.
	Using wrong weight oil.	See engine manual.
	Too much oil in crankcase.	Drain excess oil
Engine exhaust is black	Dirty air filter.	Replace air filter. See engine manual.
	Engine choke control is in closed position.	Move choke control to open position.
Engine runs but mower will not drive	Hydraulic release valves(s) in "disengaged" position.	Turn valves clockwise to close.
	Belt is broken.	See Hydraulic Pump Drive Belt Replacement.
	Drive belt slips.	See problem and cause below.
	Brake is not fully released.	See authorized service dealer.
Unit drive belt slips	Pulleys or belt greasy or oily.	Clean as required.
	Tension too loose	Adjust spring tension. See Hydraulic Pump Drive Belt Replacement.
	Belt stretched or worn	Replace belt.
Brake will not hold	Brake is incorrectly adjusted.	See Parking Brake Adjustment.
	Brake pads worn.	Replace with new pads.
Unit steers or handles poorly	Steering linkage is loose.	Check and tighten any loose connections.
	Improper tire inflation	See Checking Tire Pressures

Troubleshooting the Mower		
Problem	Cause	Remedy
Mower will not raise	Lift linkage not properly attached or damaged.	See authorized dealer.
Engine stalls easily with mower engaged	Engine speed too slow.	Set to full throttle.
	Ground speed too fast.	Decrease ground speed.
	Cutting height set too low.	Increase the cutting height.
	Discharge chute jamming with cut grass.	Cut grass with discharge pointing towards previously cut area.

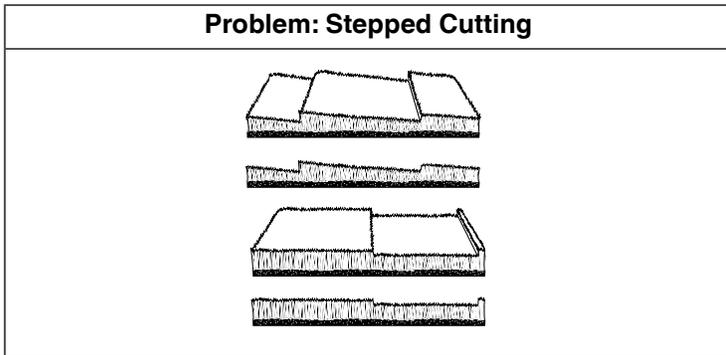
Troubleshooting the Mower		
Excessive mower vibration	Blade mounting bolts are loose.	Tighten to 70 ft.lbs (94 Nm)
	Mower blades, arbors, or pulleys are bent.	Check and replace as necessary.
	Mower blades are out of balance.	Remove, sharpen, and balance blades. See Servicing the Mower Blades.
	Belt installed incorrectly.	Reinstall belt correctly.
Excessive belt wear or breakage	Bent or rough pulleys.	Repair or replace.
	Using incorrect belt.	Replace with correct belt.
	Incorrect belt tension.	<i>Fixed Belt Tensioners:</i> Replace spring if worn; <i>Adjustable Belt Tensioners:</i> Adjust to correct tension.
Drive belt slips or fails to drive	Incorrect belt tension.	<i>Fixed Belt Tensioners:</i> Replace spring if worn; <i>Adjustable Belt Tensioners:</i> Adjust to correct tension.
	Drive belt is broken.	Replace with new belt.
Mower does not engage	Electrical wiring damage.	Locate & repair damaged wire.
	Battery voltage too low.	Recharge battery and check alternator. See Battery Service.

Troubleshooting Common Cutting Problems

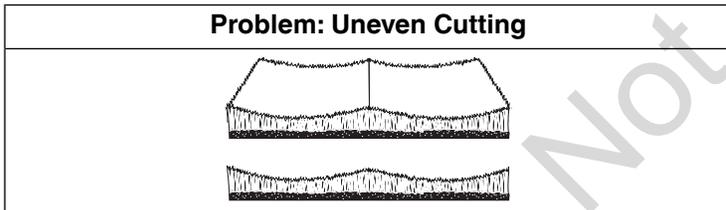
Problem: Streaking	
	
Cause	Remedy
Blades are not sharp.	Sharpen your blades.
Blades are worn down too far.	Replace your blades.
Engine speed is too slow.	Always mow at full throttle.
Ground speed is too fast.	Slow down.
Deck is plugged with grass.	Clean out the mower.
Not overlapping cutting rows enough.	Overlap your cutting rows
Not overlapping enough when turning.	When turning your effective cutting width decreases—overlap more when turning.

Problem: Scalping	
	
Cause	Remedy
Lawn is uneven or bumpy.	Roll or level the lawn.

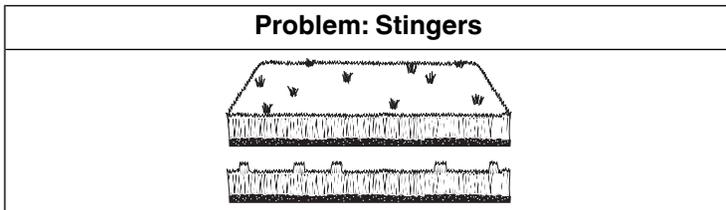
Problem: Scalping	
Mower deck cutting height is set too low.	Raise the cutting height.
Ground speed is too fast.	Slow down.
Deck is not leveled correctly.	Correctly level the deck.
Tire pressure is low or uneven.	Check and inflate the tires.



Cause	Remedy
Deck is not leveled correctly.	Level the deck correctly.
Tires are not properly inflated.	Check and inflate the tires.
Blades are damaged.	Replace the blades.
Deck shell is damaged.	Repair or replace the deck.
Mower spindle is bent or loose.	Repair or replace the spindle.
Blades are installed incorrectly.	Reinstall the blades correctly.



Cause	Remedy
Deck is not leveled correctly.	Level the deck correctly.
Blades are dull or worn.	Sharpen or replace the blades.
Blades are damaged.	Replace the blades.
Deck is clogged with grass clippings.	Clean out the deck.
Deck shell is damaged.	Repair or replace the deck.
Mower spindle is bent or loose.	Repair or replace the spindle.
Blades are installed incorrectly.	Reinstall the blades correctly.
Tires are not properly inflated.	Check and inflate the tires.



Cause	Remedy
Blades are not sharp or nicked.	Sharpen your blades.
Blades are worn down too far.	Replace your blades.
Engine speed is too slow.	Always mow at full throttle.
Ground speed is too fast.	Slow down.
Deck is plugged with grass.	Clean out the mower.

Specifications

Specifications

NOTE: Specifications are correct at time of printing and are subject to change without notice.

ENGINE

26 Gross HP* Briggs & Stratton	
Make	Briggs & Stratton
Model	44P777-0135-G1
Displacement	44.18 Cu. In (724 cc)
Electrical System	12 volt, 16 amp. Alternator, Battery: 340 cca
Oil Capacity	2.0 US qt (1.89 L) w/ filter

27 Gross HP* Briggs & Stratton	
Make	Briggs & Stratton
Model	44Q777-0146-G1
Displacement	44.18 Cu. In (724 cc)
Electrical System	12 volt, 16 amp. Alternator, Battery: 340 cca
Oil Capacity	2.0 US qt (1.89 L) w/ filter

***Power Ratings:** The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. The gross power curves can be viewed at www.BRIGGSandSTRATTON.COM. Net power values are taken with exhaust and air cleaner installed whereas gross power values are collected without these attachments. Actual gross engine power will be higher than net engine power and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given the wide array of products on which engines are placed, the gas engine may not develop the rated gross power when used in a given piece of power equipment. This difference is due to a variety of factors including, but not limited to, the variety of engine components (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

CHASSIS

Fuel Tank	Capacity: 6 gallons (22.7 L) total
Rear Wheels	Tire Size: 20 X 10 - 10 Inflation Pressure: 15 psi (1.03 bar)

Front Wheels	Tire Size: 11 X 4 - 5
	Inflation Pressure: 25 psi (1.72 bar)

TRANSMISSIONS

52" Models:

S/N: 2013836073 & Below	
LH	PE-1HQQ-DV1X-XXXX (5101403)
	HGM-12E-3054 (5102130)
RH	PE-1KQQ-DV1X-XXXX (5101404)
	HGM-12E-3050 (5102138)
S/N: 2014558655 - 2014642452	
LH	PE-1HQQ-DV1X-XXXX (5101403)
	TF0195LS080AAKZ (5102728)
RH	PE-1KQQ-DV1X-XXXX (5101404)
	TF0195LS081AAKZ (5102729)
S/N: 2014642453 & Above	
LH	PE-1HQQ-DV1X-XXXX (5101403)
	TL0195LS080AAKZ (5102814)
RH	PE-1KQQ-DV1X-XXXX (5101404)
	TL0195LS081AAKZ (5102815)

61" Models

S/N: 2013830719 & Below	
LH	PG-3HCC-NV1B-XXXX (5023372)
	HGM-15C-4026 (5100877)
RH	PG-3KCC-NV1B-XXXX (5023373)
	HGM-15C-4026 (5100877)
S/N: 2013830720 - 2013963421	
LH	PG-3HCC-NV1B-XXXX (5023372)
	HGM-15E-3138 (5100407)
RH	PG-3KCC-NV1B-XXXX (5023373)
	HGM-15E-3132 (5100410)
S/N: 2013963422 & Above	
LH	PG-3HCC-NV1B-XXXX (5023372)
	TF0240LS080AAKZ (5102682)
RH	PG-3KCC-NV1B-XXXX (5023373)
	TF0240LS081AAKZ (5102681)

Type	Pump & Wheel Motor
Hydraulic Fluid	SAE 20W-50 motor oil
Speeds	Forward: 0-8 MPH (0-12.88 km/h) Reverse: 0-4 MPH (0-6.44 km/h)

DIMENSIONS

Overall Length	79" (201 cm)
Overall Width	61" (155 cm)
Height	65" (165 cm)
Weight (apx.):	945 lbs. (429 kg)

Not for
Reproduction

Ferris Industries - a division of Briggs & Stratton Power Products Group, LLC.

Owner's Limited Warranty Information

(Effective 04/28/2004)

Thank you for purchasing Ferris commercial mowing equipment. Please take a few minutes to read this limited warranty information. It contains all the information you will need to have your Ferris mower repaired in the unlikely event that a breakdown covered by this limited warranty should occur.

Owner's Responsibilities - As a condition to our obligations under this limited warranty, you shall have read the operator's manual and you shall have completed and submitted to Ferris, within 20 days from the date of purchase, the Ferris Product Registration. You must properly service and maintain your Ferris product as described in the operator's manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense. The Ferris equipment, including any defective part covered by this limited warranty, must be returned to an authorized Ferris dealer within the warranty period for warranty service. This limited warranty extends only to equipment operated under normal conditions and in accordance with Ferris' instructions.

Warranty Start Date - The limited warranty coverage begins on the day you buy your new Ferris commercial mowing equipment. An authorized Ferris dealer will assist you in filling out a Ferris Product Registration with specific information for the model you purchase and your personal information, which must be returned to Ferris.

Limited Warranty - The limited warranty, set forth below, is a written guarantee by Ferris, during the warranty period, to repair or replace parts which have a substantial defect in materials or workmanship. The warranty is "limited" because it is for a specified period of time, applies to the original purchaser only, and is subject to other restrictions.

FERRIS LIMITED WARRANTY

Ferris Industries (Ferris) warrants, in accordance with the provisions below, to the original purchaser only, for the periods described below that the commercial mower shall be free from substantial defects in material or workmanship under normal use and service. If you wish to file a claim under this limited warranty, you must provide prompt notice of your claim to an authorized Ferris dealer during the warranty period. Ferris' obligation under this limited warranty is, at Ferris' option, to repair or replace any part or parts of the mower, which, in the judgment of Ferris, are found to be defective and covered by this limited warranty. An authorized Ferris dealer will repair or replace the defective part or parts, at the dealer's place of business, at no charge for the labor or parts. This limited warranty applies only to mowers sold in the United States and Canada and is subject to the following limitations.

Covered Parts

All Mowers

Warranty Period

2-years (24 months) from date of retail purchase by the original purchaser for parts & labor (90 days for rental mowers)
(Except as noted below*)

*Belts, Tires, Brake Pads
And Hoses, Battery, Blades

90 days from date of retail purchase by the original purchaser

*Attachments

1 year from date of retail purchase by the original purchaser

*Engine

If the engine manufacturer provides any warranty on the mower's engine, Ferris will assign that warranty to the original purchaser of the mower if such assignment is reasonably practicable. Please refer to the engine manufacturer's warranty statement, if any, that is included in the owner's packet. We are not authorized to handle warranty adjustments or repairs on engines. Ferris offers **NO WARRANTY** on mower engines. Ferris does not guarantee or represent that any engine manufacturer will comply with the terms of its warranty.

Items and Conditions Not Covered

This warranty does not cover, and Ferris makes **NO WARRANTY** regarding, the following:

- Mowers or their parts if a complete and accurate Ferris Product Registration has not been received by Ferris.
- Loss or damage to person or property other than that expressly covered by the terms of this limited warranty.
- Pickup and delivery charges and risk of loss or damage in transit to and from any authorized Ferris dealer.
- Any damage or deterioration due to normal use, wear and tear, or environmental or natural elements, or exposure.
- Cost of regular maintenance service or parts, such as but not limited to, filters, fuel, lubricants, tune-up parts, and adjustments.
- Claims arising due to failure to follow Ferris' written instructions, or improper storage or maintenance.
- Any repairs necessary due to use of parts, accessories or supplies, including gasoline, oil or lubricants, incompatible with the mowing equipment, or other than as recommended in the operator's manual or other written operational instructions provided by Ferris.
- Use of non-Ferris approved parts or accessories.
- Any overtime or other extraordinary repair charges or charges relating to repairs or replacements.
- Rental of like or similar replacement equipment during the period of any warranty, repair or replacement work.
- Loss of revenue, time or use of the mowing equipment.
- Travel, telephone or other communication charges.
- Damage from continued use of defective mowing equipment.
- Freight charges on replacement parts.
- Any mowing equipment or part which, in the judgment of Ferris, has been altered or tampered with in any way or has been subjected to misuse, abuse, abnormal usage, unauthorized repair, neglect or accident, damage in transit, or has had the serial numbers altered, effaced or removed.
- Any equipment, part or item not mentioned under "Covered Parts," above.

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